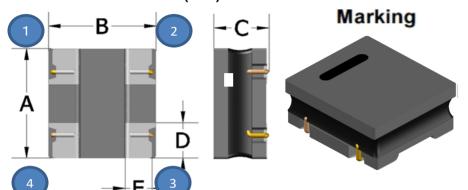
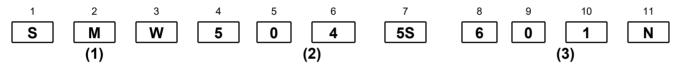


## **PACKING DIMENSIONS (mm)**



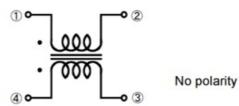
| 5045 | Dimensions |
|------|------------|
| Α    | 5.0 ± 0.3  |
| В    | 4.5 ± 0.3  |
| С    | 2.5 Max.   |
| D    | 1.6± 0.3   |
| Е    | 1.4 ± 0.3  |

#### **EXPLANATION OF PART NUMBERS**



- (1) Product name
- (2) Shapes and dimensions
- (3) Impedance [ at 100MHz] 101:100 $\Omega$

Equivalent Circuits



#### **ELECTRICAL CHARACTERISTICS**

| P/N            | $Z(\Omega)$ Point1-Point2 point3-point4 | Rated current | DCR (Ω) | Rated<br>Voltage | Withstand<br>Voltage | Insulation<br>Resistance |
|----------------|---|---------------|---------|------------------|----------------------|--------------------------|
|                | Impedance                               | Idc(A)        | ±40%    | Vdc              | Vdc                  | IR                       |
|                | at 100MHz                               | [ Max ]       | I4U%    | (V)Typical       | (V)Typical           | (MΩ)Min.                 |
| SMW5045S601NTT | 600 Typ.                                | 4             | 0.019   | 50               | 125                  | 10                       |

Operating temperature : -40 to +85  $^{\circ}\text{C}$ 

Storage temp. and humidity : -40 to +85  $^{\circ}$ C ,70%RH max

Typical Heat Rating DC Current would cause an approximately  $\triangle T$  of 40°C

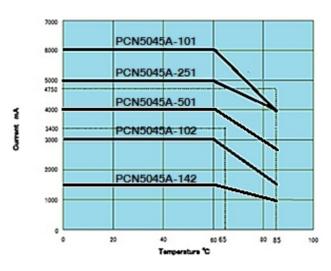
If Use Wave soldering is there will be some risk. Re-flow soldering temperatures below 240 degrees, there will be unwitting risk

Solder standard according to IPC-A-610D 8.2.1 Chip Components - Bottom Only Terminations



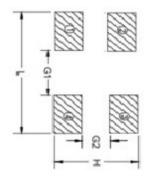
#### **PERFORMANCE CURVES**





## **Recommended Footprint(mm)**

| 5045 | Dimensions |
|------|------------|
| L    | 5.5 ref.   |
| Н    | 4.6 ref.   |
| G1   | 2.35 ref.  |
| G2   | 1.85 ref.  |



#### **Electrical Performance**

| No. | Item                               | Specifications                 | Test Method  |
|-----|------------------------------------|--------------------------------|--|
| 7.1 | Impedance<br>( Z ) (at 100MHz)     | Meet item 3.                   | Measuring Equipment : 4291A or the equivalents.  Measuring Frequency : 100MHz  |
| 7.2 | Insulation<br>Resistance<br>(I.R.) |                                | Measuring Equipment : R8340A or the equivalents. Test Voltage : 2times for Rated Voltage Time : within 60 s                |
| 7.3 | DC Resistance<br>(Rdc)             |                                | Measuring Current : 100 mA max. (In case of doubt in the above mentioned standard condition,measure by 4 terminal method.) |
| 7.4 | Withstanding<br>Voltage            | Products shall not be damaged. | Voltage : 125 V(DC) Time : 60 s Charge Current : 1 mA max.   |



### **Mechanical Performance**

| No. | Item                                     | Specifications  | Test Method  |
|-----|--|---|--|
| 1   | Appearance and Dimensions                |   | Visual Inspection and measured with Slide Calipers.  |
| 2   | Bonding Strength<br>and<br>Core Strength | No evidence of chipping,breakage. No evidence of coming off glass-epoxy substrate.  | Applying Force (F) : 10N Applying Time : 5 ± 1s  Function Pressure jig  Control Pressure |
| 3   | Body strength                            | No evidence of chipping,breakage.   | Applying Force (F): 10N Applying Time: 5 ± 1s  Force (F): 10N  Nozzle  Product  Substrate  |
| 4   | Bending<br>Strength                      | Meet Table 1.  Table 1  Appearance No damaged. Impedance change within ± 20% (at 10MHz)  I.R. 10MΩ min. Withstanding Voltage  No damaged. | Substrate : Glass-epoxy (t=1.6mm)  Deflection : 2.0mm  Keeping Time : 30 s  Speed of Applying Force : 0.5 mm/s  Pressure jig  R340  Product (in mm)  |
| 5   | Vibration                                |   | Products shall be soldered on the substrate. Oscillation Frequency: 10 to 55 to 10Hz for 1 min. Total Amplitude: 1.5mm Testing Time: A period of 2 hours in each of 3 mutually perpendicular directions(Total 6 hours).  |
| 6   | Drop                                     |   | Products shall be dropped concrete or steel board.  Method : free fall  Height : 1m  The Number of Times : 10 Times  |
| 7   | Solderability                            | The electrodes shall be at least 90% covered with new solder coating.   | Flux: Ethanol solution of rosin,25(wt)% Pre heating: 150 ± 10°C, 1 minute. Solder: (1) Sn/Pb = 60/40 (2) Sn-3.0Ag-0.5Cu Solder Temperature: (1)230±5°C (2)245±5°C Immersion Time: 4 ± 1s Immersion and Immersion rates: 25mm/s  Stainless tweezers  Product  |
| 8   | Resistance to<br>Soldering heat          | Meet Table 1.   | Flux: Ethanol solution of rosin,25(wt)% Pre heating: 150 ± 10°C, 1 minute. Solder: Sn/Pb = 60/40 or Sn-3.0Ag-0.5Cu Solder Temperature: 270 ± 5°C Immersion Time: 5 ± 1s Immersion and Immersion rates: 25mm/s Then measured after exposure in the room condition for 4 to 48 hours.  |



### **Enviromental Performance**

## (Product shall be solderd on the glass-epoxy substrate (t=1.6mm)

| No. | Item            | Specifications | Test Method   |  |  |  |
|-----|-----------------|----------------|---|--|--|--|
| 1   | Temperature     | Meet Table 1.  | 1 cycle   |  |  |  |
|     | Cycle           |                | 1 step : -25 °C (+0, -3)°C / 30min (+ 3,- 0) min                    |  |  |  |
|     | ,               |                | 2 step : Ordinary temp. / 3 min max.                                |  |  |  |
|     |                 |                | 3 step : +85 °C (+3, -0)°C / 30min (+ 3,- 0) min                    |  |  |  |
|     |                 |                | 4 step : Ordinary temp. / 3 min max.                                |  |  |  |
|     |                 |                | Total of 10 cycles  |  |  |  |
|     |                 |                | Then measured after exposure in the room                            |  |  |  |
|     |                 |                | condition for 4 to 48 hours.  |  |  |  |
| 2   | Humidity        |                | Temperature : 40 ± 2 °C   |  |  |  |
| _   | rannany         |                | Humidity: 90 to 95 %(RH)  |  |  |  |
|     |                 |                | Time: 1000 h (+48 h, -0 h)  |  |  |  |
|     |                 |                | Then measured after exposure in the room                            |  |  |  |
|     |                 |                | condition for 4 to 48 hours.  |  |  |  |
| 3   | Humidity Load   |                | Temperature : 40 ± 2 °C   |  |  |  |
| Ŭ   | Trainially Load |                | Humidity: 90 to 95 %(RH)  |  |  |  |
|     |                 |                | Test Voltage : Rated Voltage  |  |  |  |
|     |                 |                | Time: 1000 h (+48 h, -0 h)  |  |  |  |
|     |                 |                | Then measured after exposure in the room                            |  |  |  |
|     |                 |                | condition for 4 to 48 hours. (ref. Item)                            |  |  |  |
| 4   | Heat life       |                | Temperature : 85 ± 2 °C   |  |  |  |
|     |                 |                | Test Voltage : 2times for Rated Voltage                             |  |  |  |
|     |                 |                | Time: 1000 h (+48 h, -0 h)  |  |  |  |
|     |                 |                | Then measured after exposure in the room                            |  |  |  |
| _   | Oald Davistance |                | condition for 4 to 48 hours. (ref. Item )                           |  |  |  |
| 5   | Cold Resistance |                | Temperature : - 40 ± 2 °C   |  |  |  |
|     |                 |                | Time: 1000 h (+48 h, -0 h) Then measured after exposure in the room |  |  |  |
|     |                 |                | condition for 4 to 48 hours. (ref. Item)                            |  |  |  |
|     |                 |                | condition for 4 to 46 hours. (ref. item)                            |  |  |  |

#### **Terminal to be Tested**

### When measuring and suppling the voltage, the following terminal is applied.

| No. | Item  | Terminal to be Tested   |
|-----|---|-------------------------|
| 1   | Impedance ( Z )<br>(Measurement Terminal)           | Terminal → • • Terminal |
| 2   | DC Resistance (Rdc) (Measurement Terminal)          | •-000                   |
| 3   | Insulation Resistance (I.R.) (Measurement Terminal) |                         |
| 4   | Withstanding Voltage (Measurement Terminal)         | Terminal O              |
| 5   | Humidity Load (Supply Terminal)                     | 7                       |
| 6   | Heat Life (Supply Terminal)                         |                         |

### **Soldering and Mounting**

### 1. Soldering

Mildly activated rosin fluxes are preferred terminations are suitable for all wave and re-flow soldering systems. If hand soldering cannot be avoided, the preferred technique is the utilization of hot air soldering tools.

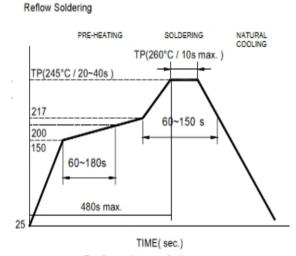
#### 1.1 Solder re-flow:

Recommended temperature profiles for re-flow soldering in Figure 1.

#### 1.2 Soldering Iron(Figure 2):

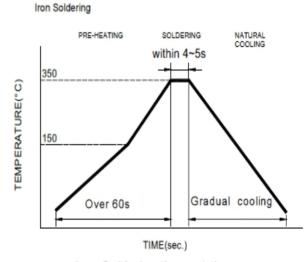
Products attachment with a soldering iron is discouraged due to the inherent process control limitations. In the case that a soldering iron must be employed, the following precautions are recommended.

- Preheat circuit and products to 150℃ Never contact the ceramic with the iron tip Use a 20 watt soldering iron with tip diameter of 1.0mm
- 355℃ tip temperature (max)
   1.0mm tip diameter (max)
- Limit soldering time to 4~5 sec.



Reflow times: 3 times max.

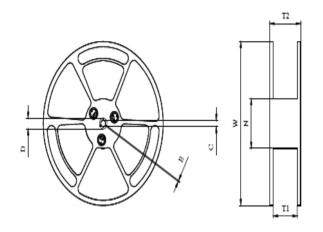
Fig.1



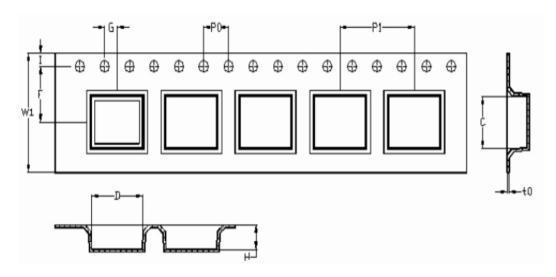
Iron Soldering times: 1 times max.

Fig.2

## **Reel Dimension & Tape Dimension**



| Туре  | W(mm)   | D(mm)       | C(mm)      | T1(mm)     | N(mm)   | T2(mm)   | E(mm)    |
|-------|---------|-------------|------------|------------|---------|----------|----------|
| φ 330 | 330±1.5 | 21.5+0.5/-0 | 13+0.5-0.2 | 2.5+0.5/-0 | 100±1.5 | 16.9±0.4 | 2.00±0.5 |



| Series   | size | W1(mm)    | l(mm)    | F(mm)    | P0(mm)   | G(mm)    | P1(mm)   | C(mm)   | t0(mm)    | D(mm)    | H(mm)    |
|----------|------|-----------|----------|----------|----------|----------|----------|---------|-----------|----------|----------|
| SMW5045S | 5045 | 12.00±0.3 | 1.75±0.1 | 5.50±0.1 | 4.00±0.1 | 2.00±0.1 | 8.00±0.1 | 4.9±0.1 | 0.35±0.05 | 5.10±0.1 | 2.70±0.1 |

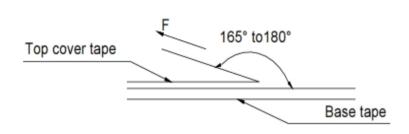
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### **Packaging Information**

| Chip Size | Chip/Reel |
|-----------|-----------|
| SMW5045S  | 2500      |

#### **Tearing Off Force**



The force for tearing off cover tape is 15 to 80 grams in the arrow direction under the following conditions.

| Room Temp. Room Humidity |       | Room atm | Tearing Speed |
|--------------------------|-------|----------|---------------|
| (℃)                      | (%)   | (hPa)    | mm/min        |
| 5~35                     | 45~85 | 860~1060 | 300           |

## **Application Notice**

Storage Conditions

To maintain the solderability of terminal electrodes:

- 1. products meet IPC/JEDEC J-STD-020D standard-MSL, level 1.
- 2. Temperature and humidity conditions: Less than 40°C and 60% RH.
- 3. Recommended products should be used within 12 months form the time of delivery.
- 4. The packaging material should be kept where no chlorine or sulfur exists in the air.
- Transportation
  - 1. Products should be handled with care to avoid damage or contamination from perspiration and skin oils.
  - 2. The use of tweezers or vacuum pick up is strongly recommended for individual components.
  - 3. Bulk handling should ensure that abrasion and mechanical shock are minimized.

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