

# 浙江步步精电子有限公司

## 承认书

客户名称: 乐科

品名规格: \_\_\_\_\_

客户料号: \_\_\_\_\_

执行标准: \_\_\_\_\_

制造厂商: 浙江步步精电子有限公司

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| 拟制 | 工程  | 品质  | 批准 |
|----|-----|-----|----|
| 李策 | 杨凌辉 | 谢旭红 |    |

### 客户承认

| 工程 | 品质 | 审核 | 批准 |
|----|----|----|----|
|    |    |    |    |

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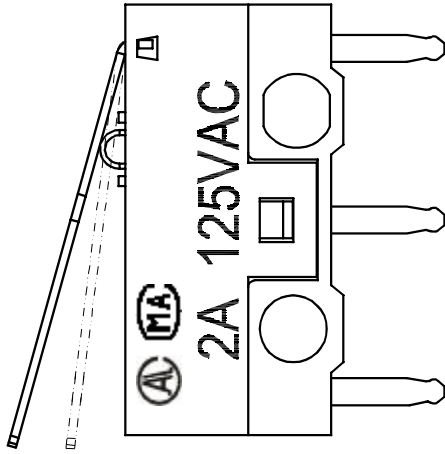
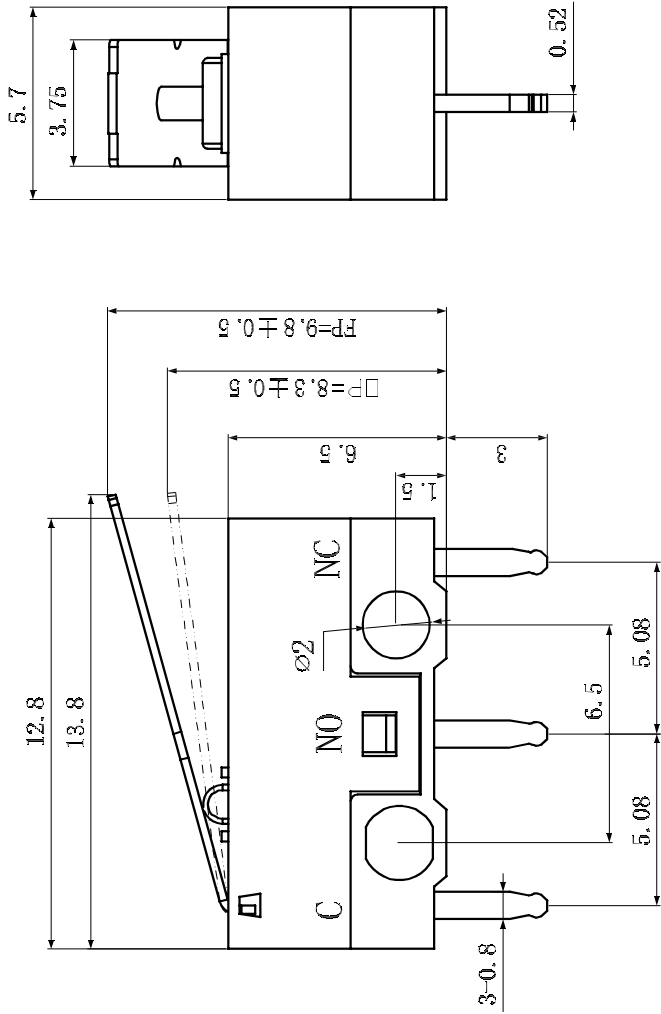
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地址: 深圳市宝安区福永街道大洋开发区福安第二工业城七栋四楼

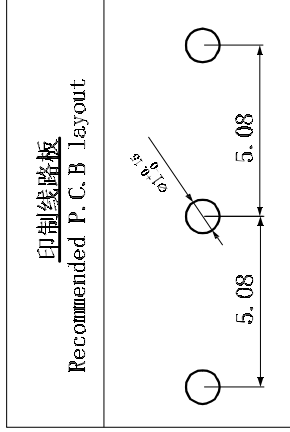
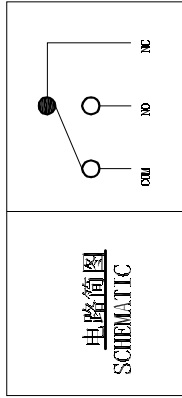
# 浙江步步精电子有限公司

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- 1、工作电压 Working Voltage : 125V AC;
- 2、工作电流 Working Current: 2 A;
- 3、接触电阻 Contact Resistance:  $\leq 20m\Omega$ ;
- 4、绝缘电阻 Insulation Resistance:  $\geq 100M\Omega$ ;
- 5、动作力 Press Force: 100gf;
- 6、寿命 Life:  $\geq 1000000$ 次。



浙江步步精电子有限公司

CUSTOMER 名稱 鼠标微动开关  
COPY TITLE:

|  |          |            |                   |              |              |            |          |             |               |              |               |
|--|----------|------------|-------------------|--------------|--------------|------------|----------|-------------|---------------|--------------|---------------|
| 工程变更通知单<br>REQ/CHG NO.                   | REV      | 日期<br>DATE | 说明<br>DESCRIPTION | 变更<br>CHANGE | 承認<br>APPRO. | 角<br>Angle | 公差<br>±T | 繪圖員<br>DRAW | 繪圖員<br>DESIGN | 繪圖員<br>CHECK | 繪圖員<br>APPRO. |
| PO                                       | 01/08/04 |            | NEW               |              |              | 30~        | ±0.5     |             |               |              |               |
|  |          |            |                   |              |              | 10~30      | ±0.3     |             |               |              |               |
|  |          |            |                   |              |              | ~10        | ±0.15    |             |               |              |               |
| GENERAL TOLERANCE UNLESS OTHERWISE NOTED |          |            |                   |              |              |            |          |             |               |              |               |
| SCALE 5:1                                |          | UNIT mm    |                   | A4           |              | A4         |          | A4          |               | A4           |               |

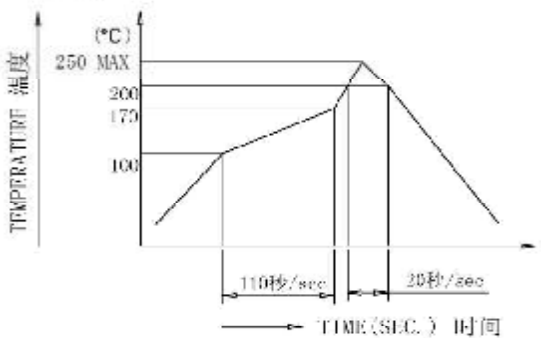
# 规格书

## SPECIFICATION

DESIGNATION 系列: 微动开关

MODEL NO.型号:

| ITEM 项目                               | TESTCONDITION 测试条件   | PERFORMANCE 规格   |
|---------------------------------------|--|--|
| 1.                                    | <b>构造</b><br>SHAPEAND DIMENSIONS SUBJECT TO ATTACHED CHART REGULATION<br>形状寸法,依照图面规定.<br>APPEARANCE:EVERY PART SHOULD BE FINISHED NOT TO EXIT RUST,FLAW,<br>CRACK,AND BAD PLATING.<br>外观:各部应良好无生锈,裂痕,电镀不良现象.   |  |
|                                       |  |  |
| 2.                                    | <b>定格</b><br><b>RATING: AC <u>125</u> V <u>2</u> A.</b>  |  |
| 3.                                    | <b>切换类型</b><br><b>TIMING:NON SHORTING</b>  |  |
| <b>4. ELECTRICAL PERFORMANCE 电气性能</b> |  |  |
| 4.1                                   | <b>CONTACT RESISTANCE 接触阻抗</b><br>Being measured at 1kHz small current contact Resistance meter.DC-2V,1A 或 AC1KHZ 20MV<br>在 AC1KHz20mV 或 DC-2V,1A 电流测量.  | <b>20 m Ω max</b><br><br><b>20 毫欧以下</b>  |
| 4.2                                   | <b>INSULATION RESISTANCE 绝缘阻抗</b><br>Measurements shall be made following Application of DC500Vpotential across Terminals and across terminals and frame for 1 minute.<br>在端子之间和端子与壳之间加 DC 500V 条件下,持续 1 分钟测量. | <b>100M Ω min 100</b><br><br><b>兆欧以上</b>   |
| 4.3                                   | <b>WITHSTAND VOLTAGE 耐电压</b><br>AC250V(50Hz or60Hz)shall be applied across terminals and across terminals and Frame for one minute.<br>在端子之间和端子与壳之间加 AC 250V (50Hz or60Hz)条件下,持续 1 分钟测量.                       | <b>There shall be no breakdown.</b><br><br><b>无穿击现象出现</b>  |
| <b>5. MECHANICAL PERFORMANCE 机械性能</b> |  |  |
| 5.1                                   | <b>ACTUATING FORCE 动作力</b>   | <b>Insertion Force / Kg</b><br><b>操作力度为 <u>100 gf</u></b>  |
| 5.2                                   | <b>TERMINAL STRENGTH 端子强度</b><br>A static force of 400gfbeing applied in one Directiononthetiptipoftheterminalforlminute<br>一个 400 克之静负荷加于端子顶部的一个方向持续 1 分钟   | <b>There shall be no sign odamage Mechanically and electrically.</b><br><b>无任何迹象显示机械及电器性能之损坏.</b>                  |
| 5.3                                   | <b>LEVER STRENGTH 柄子强度</b><br>Asiatic force of <u>1</u> Kgf being applied in one Direction of lever for one min.<br><u>1</u> 公斤静负荷施加于柄子之一方向持续 1 分钟   | <b>The deformation shall nor be extrene and the lever shall mechanically worknormally.</b><br><b>柄子无变形,可以正常操作.</b> |

| ITEM 项目                 | TESTCONDITION 测试条件             | PERFORMANCE 规格  |  |
|-------------------------|--------------------------------|---|--|
| <b>6.KURABILITY 耐久性</b> |                                |   |  |
| 6.1                     | <b>SOLDERING TEST</b><br>可焊性试验 | 自动焊:<br>The tip of the terminals shall be dipped 2mm In the solder bath at a temperature of $260 \pm 5^{\circ}\text{C}$ for 6sec.<br>端子顶部被浸入焊锡池 2mm 深,温度 $260 \pm 5^{\circ}\text{C}$ 时间 6 秒 手工焊: $350 \pm 10^{\circ}\text{C}$ 4 秒<br>波峰焊<br> | A new uniform coating of Solder shall cover a minimum Of 90%of the surface being Immersed.<br>浸入的部份以 90%上表面将被锡复盖.  |
| 6.2                     | <b>LIFE TEST</b><br>寿命 试验      | Cycles of operation at rate of 10-15Cycles per minute with unloading.<br>无 负载条件下,每分钟 10-15 次的速度操作 <u>1000000</u> 次.   | (1.)Contact resistance<br>接触阻抗<br><u>20 m Ω max</u> 20 毫欧以下<br>(2.)Operating fore<br>动作力<br>30% initial value<br>变化范围初始值 30%<br>(3.)ITEN 项目 4.2<br>(4.)ITEN 项目 4.3<br>(5.)ITEN 项目 5.2<br>(6.)ITEN 项目 5.3 |
| 6.3                     | <b>HEAT TEST</b><br>耐热试验       | $80 \pm 2^{\circ}\text{C}$ for 96hours,after test keep in Normal condition for 30nubytes.<br>在 $80 \pm 2^{\circ}\text{C}$ 环境中 30 分钟后进行测试.   | (1.)Contact resistance<br>$20 \text{ m } \Omega \text{ max.}$<br>接触电阻 20 毫欧以下.<br>(2.)Insulation resistance<br>绝缘电阻  |
| 6.4                     | <b>HUMISITY TEST</b><br>耐湿试验   | $40 \pm 2^{\circ}\text{C}$ 90-95%Rhfor96hrs.after test keep in normal condition for 30nubytes.<br>在 $40 \pm 2^{\circ}\text{C}$ 90-95%RH 环境中放 48 小时,再放在正常环境中 30 分钟后进行测试.   | $100 \text{ M } \Omega \text{ min}$ 100 兆欧以上<br>(3.)There shall be no sign of damage mechanically and electrically.  |
| 6.5                     | <b>COLD TEST</b><br>耐冷实验       | At $-20 \pm 3^{\circ}\text{C}$ for 96hours.after test kept in normal condition for 30minutes.<br>在 $-20 \pm 3^{\circ}\text{C}$ 环境中放 96 小时,再置于正常中 30 分钟后进行测试.  | 无任何迹象显示机械及电器性能之损坏  |