TAI-TECH

Power Inductor

UHP252010NF-SERIES(T01)

| | | ECN HISTORY LIS | ST | | |
|-----|----------|-----------------|----------|---------|-------|
| REV | DATE | DESCRIPTION | APPROVED | CHECKED | DRAWN |
| 1.0 | 16/07/29 | 新 發 行 | 楊祥忠 | 詹偉特 | 孔妍暄 |
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Power Inductor

UHP252010NF-SERIES(T01)

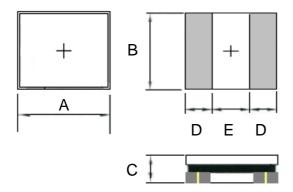
1. Features

- 1. This specification applies Low Profile Power Inductors.
- 2. 100% Lead(Pb) & Halogen-Free and RoHS compliant.

2. Dimension







| Series | A(mm) | B(mm) | C(mm) | D(mm) | E(mm) |
|-------------|---------------|-----------------|---------|-----------|-----------|
| UHP252010NF | 2.5 -0.1/+0.2 | 2.0 -0.05/+0.35 | 1.0max. | 0.85 ref. | 0.80 ref. |

Units: mm

3. Part Numbering

 UHP
 252010
 NF
 4R7
 M
 T01

 A
 B
 C
 D
 E
 F

A: Series B: Dimension

C: Lead Free Material
D: Inductance 4R7=4.7uH

E: Inductance Tolerance M=±20% Y=±30%

F:Control S/N

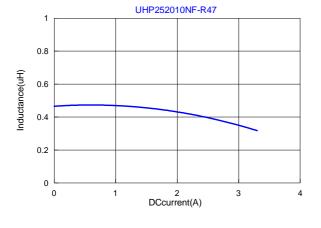
4. Specification

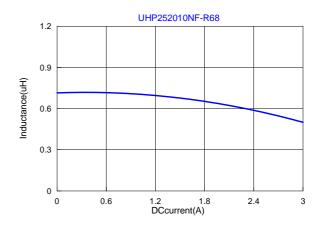
| TAI-TECH Part Number | Inductance (uH) | Tolerance (%) | Test Frequency (Hz) | DCR (Ω) ±20% | I sat (A) typ. | I sat (A) Max. | I rms (A) typ | I rms (A) Max. |
|-------------------------|--------------------|------------------|---------------------------|-----------------|-------------------|-------------------|------------------|-------------------|
| UHP252010NF-R47MT01 | 0.47 | ±20% | 0.1V/1M | 0.030 | 2.85 | 2.57 | 2.80 | 2.50 |
| UHP252010NF-R68MT01 | 0.68 | ±20% | 0.1V/1M | 0.039 | 2.70 | 2.45 | 2.45 | 2.20 |
| UHP252010NF-1R0MT01 | 1.0 | ±20% | 0.1V/1M | 0.055 | 2.45 | 2.05 | 2.20 | 1.80 |
| UHP252010NF-1R5MT01 | 1.5 | ±20% | 0.1V/1M | 0.090 | 1.80 | 1.70 | 1.70 | 1.55 |
| UHP252010NF-2R2MT01 | 2.2 | ±20% | 0.1V/1M | 0.114 | 1.60 | 1.55 | 1.55 | 1.40 |
| UHP252010NF-3R3MT01 | 3.3 | ±20% | 0.1V/1M | 0.170 | 1.30 | 1.10 | 1.25 | 1.10 |
| UHP252010NF-4R7MT01 | 4.7 | ±20% | 0.1V/1M | 0.250 | 1.10 | 0.95 | 1.05 | 0.92 |
| UHP252010NF-6R8MT01 | 6.8 | ±20% | 0.1V/1M | 0.370 | 0.95 | 0.80 | 0.85 | 0.76 |
| UHP252010NF-100MT01 | 10 | ±20% | 0.1V/1M | 0.470 | 0.75 | 0.65 | 0.75 | 0.67 |
| UHP252010NF-150MT01 | 15 | ±20% | 0.1V/1M | 0.750 | 0.55 | 0.45 | 0.55 | 0.50 |
| UHP252010NF-220MT01 | 22 | ±20% | 0.1V/1M | 1.120 | 0.50 | 0.40 | 0.50 | 0.45 |

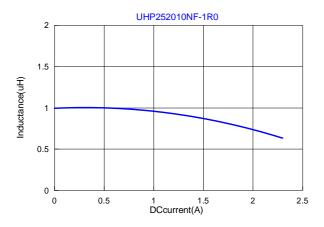
Note:

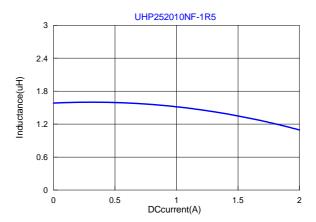
Isat : Based on inductance change $(\triangle L/L0 : \le 30\%)$ @ ambient temp. 25°C

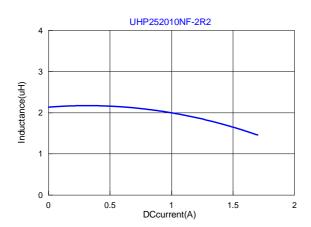
Irms : Based on temperature rise $\ (\triangle T : 40^{\circ}C.) \ Max$

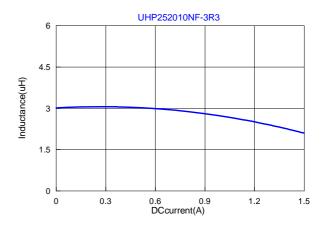


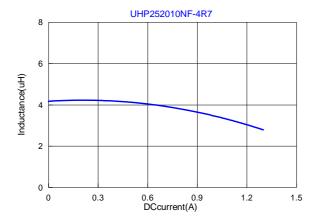


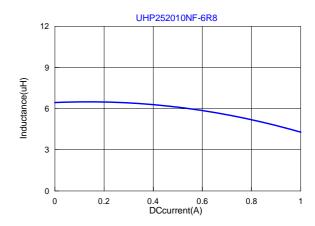


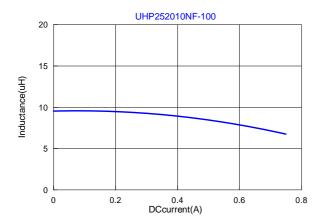


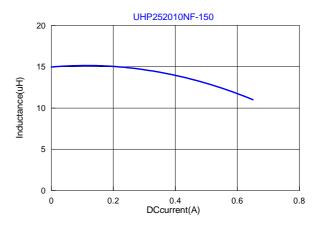


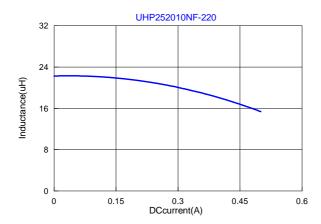






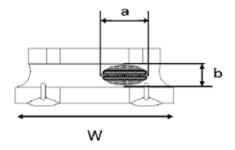






Void appearance tolerance Limit

Size of voids occurring to coating resin is specified below.

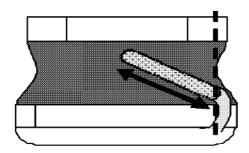


Appearance of exposed wire tolerance limit:

- Width direction (dimension a): Acceptable when a≤w/2
 Nonconforming when a>w/2
- 2. Length direction (dimension b): Dimension b is not specified.
- 3. The total area of exposed wire occurring to each sides is not greater than 50% of coating resin area, and is acceptable.

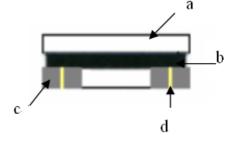
External appearance criterion for exposed wire

Exposed end of the winding wire at the secondary side should be 2mm and below.



5. Material

| No. | Description | Specification |
|-----|-------------|----------------------------|
| a. | Core | Ferrite Core |
| b. | Glue | Epoxy with magnetic powder |
| С | Termination | Tin Pb Free |
| d | Wire | Enameled Copper Wire |



6. Reliability and Test Condition

| Item | Performance | Test Condition |
|-----------------------------|--|--|
| Operating temperature | -40~+125℃ (Including self - temperature rise) | |
| Storage temperature | -40~+125℃ (on board) | |
| Electrical Performance To | est | |
| | | HP4284A,CH11025,CH3302,CH1320,CH1320S |
| Inductance | Refer to standard electrical characteristics list. | LCR Meter. |
| DCR | | CH16502,Agilent33420A Micro-Ohm Meter. |
| Seturation Correct (legt) | AL < 200/ trained | Saturation DC Current (Isat) will cause L0 |
| Saturation Current (Isat) | ∆L≦30% typical. | to drop \triangle L(%)(keep quickly). |
| | | Heat Rated Current (Irms) will cause the coil temperature rise |
| Heat Retail Current (Irree) | Approximately, AT< 40% | $\triangle T(^{\circ}\mathbb{C})$ without core loss. |
| Heat Rated Current (Irms) | Approximately △T≦40°C | 1.Applied the allowed DC current(keep 1 min.). |
| | | 2.Temperature measured by digital surface thermometer |
| Reliability Test | | |
| Life Test | | Preconditioning: Run through IR reflow for 2 times.(IPC/JEDEC J-STD-020DClassification Reflow Profiles) Temperature: 125±2°C (Inductor) |
| | | Applied current : rated current Duration : 1000±12hrs Measured at room temperature after placing for 24±2 hrs |
| Load Humidity | | Preconditioning: Run through IR reflow for 2 times.(IPC/JEDEC J-STD-020DClassification Reflow Profiles Humidity: 85±2%R.H, |
| | | Temperature : 85℃ ±2℃ Duration : 1000hrs Min. with 100% rated current |
| | | Measured at room temperature after placing for 24±2 hrs |
| Moisture Resistance | Appearance: No damage. Inductance: within±10% of initial value Q: Shall not exceed the specification value. RDC: within ±15% of initial value and shall not exceed the specification value | Preconditioning: Run through IR reflow for 2 times.(IPC/JEDEC J-STD-020DClassification Reflow Profiles 1. Baked at50℃ for 25hrs, measured at room temperature after placing for 4 hrs. 2. Raise temperature to 65±2℃ 90-100%RH in 2.5hrs, and keep 3 hours, cool down to 25℃ in 2.5hrs. 3. Raise temperature to 65±2℃ 90-100%RH in 2.5hrs, and keep 3 hours, cool down to 25℃ in 2.5hrs,keep at 25℃ for 2 hrs then keep at -10℃ for 3 hrs 4. Keep at 25℃ 80-100%RH for 15min and vibrate at the frequency of 10 to 55 Hz to 10 Hz, measure at room temperature after placing for 1~2 hrs. |
| Thermal shock | | Preconditioning: Run through IR reflow for 2 times.(IPC/JEDEC J-STD-020DClassification Reflow Profiles Condition for 1 cycle Step1: -40±2°C 30±5min Step2: 25±2°C ≤0.5min Step3: 125±2°C 30±5min Number of cycles: 500 |
| Vibration | | Measured at room temperature after placing for 24±2 hrs Oscillation Frequency: 10 ~ 2K ~ 10Hz for 20 minutes Equipment: Vibration checker Total Amplitude:1.52mm±10% Testing Time: 12 hours(20 minutes, 12 cycles each of 3 orientations). |

| Item | Performance | Test Condition | | | | |
|------------------------------------|--|--|---|---|--|---|
| Shock | Announce No domest | Type SMD | Peak value (g's) | Normal duration (D) (ms) | Wave form Half-sine | Velocity change (Vi)ft/sec |
| Bending | Appearance: No damage. Inductance: within±10% of initial value Q: Shall not exceed the specification value. RDC: within±15% of initial value and shall not exceed the specification value | following <0805:40 Bending <0805:0. | dimensions 0x100x0.8mr depth: >=08 | : >=0805:4 n | Half-sine ostrate of the l0x100x1.2mm | 11.3 |
| Soderability | More than 95% of the terminal electrode should be covered with solder. | Solder: S Tempera Flux for le Dip time: Depth: co | ompletely co | 3% Cu0.5% C。 sin. 9.5%。 ver the ter | | |
| Resistance to Soldering Heat | Appearance: No damage. Inductance: within±10% of initial value Q: Shall not exceed the specification value. RDC: within ±15% of initial value and shall not exceed the specification value | Tempe (°C) | (colder | ime(s) | Temperature ramp/immersio and emersion in 25mm/s ±6 mm | rate |
| Terminal Strength | | Reflow P With the tested, ap (>0805:1 tested. The applied of gradually | PC/JEDEC J rofiles component i oply a force kg , <=080 his force sha | -STD-020I mounted o 5:0.5kg)to all be econds. Als oply a | the side of a | the device to be a device being hall be applied |
| | | // • | DUT | | press tool | wide |

7. Soldering and Mounting

7-1. Soldering

Mildly activated rosin fluxes are preferred. TAI-TECH terminations are suitable for all wave and re-flow soldering systems. If hand soldering cannot be avoided, the preferred technique is the utilization of hot air soldering tools.

7-1.1 Solder re-flow:

Recommended temperature profiles for re-flow soldering in Figure 1.

7-1.2 Soldering Iron(Figure 2):

Products attachment with a soldering iron is discouraged due to the inherent process control limitations. In the event that a soldering iron must be employed the following precautions are recommended.

- · Never contact the ceramic with the iron tip
- Use a 20 watt soldering iron with tip diameter of 1.0mm

- 355°C tip temperature (max)
- 1.0mm tip diameter (max)
- Limit soldering time to 4~5 sec.

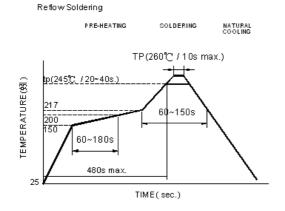
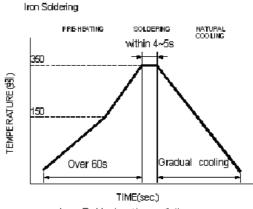




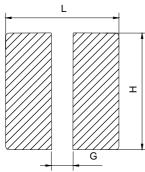
Fig.1



Iron Soldering times: 1 times max.

Fig.2

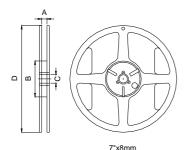
7-2. Recommended PC Board Pattern



| L(mm) | G(mm) | H(mm) |
|-------|-------|-------|
| 2.9 | 0.8 | 2.4 |

8. Packaging Information

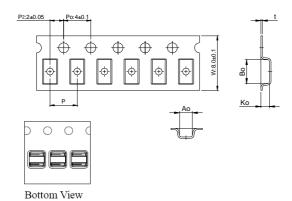
8-1. Reel Dimension



 Type
 A(mm)
 B(mm)
 C(mm)
 D(mm)

 7"x8mm
 8.4±1.0
 50 min.
 13±0.8
 178±2

8-2. Tape Dimension / 8mm

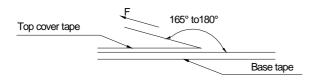


| Series | Size | Bo(mm) | Ao(mm) | Ko(mm) | P(mm) | t(mm) |
|--------|--------|----------|----------|----------|---------|-----------|
| UHP | 252010 | 2.85±0.1 | 2.45±0.1 | 1.40±0.1 | 4.0±0.1 | 0.23±0.05 |

8-3. Packaging Quantity

| Chip size | 252010 |
|-------------|--------|
| Chip / Reel | 2000 |

8-4. Tearing Off Force



The force for tearing off cover tape is 15 to 80 grams in the arrow direction under the following conditions.

| Room Temp. | Room Humidity | Room atm | Tearing Speed |
|------------|---------------|----------|---------------|
| (℃) | (%) | (hPa) | mm/min |
| 5~35 | 45~85 | 860~1060 | 300 |

Application Notice

- Storage Conditions(component level)
- To maintain the solderability of terminal electrodes:
- 1. TAI-TECH products meet IPC/JEDEC J-STD-020D standard-MSL, level 1.
- 3. Recommended products should be used within 12 months form the time of delivery.
- 4. The packaging material should be kept where no chlorine or sulfur exists in the air.
- Transportation
- 1. Products should be handled with care to avoid damage or contamination from perspiration and skin oils.
- 2. The use of tweezers or vacuum pick up is strongly recommended for individual components.
- 3. Bulk handling should ensure that abrasion and mechanical shock are minimized.



號碼(No.): CE/2015/B1564 日期(Date): 2015/11/16

頁數(Page): 1 of 15

Test Report

西北臺慶科技股份有限公司 / TAI-TECH ADVANCED ELECTRONICS CO., LTD.

DOMESTICATION OF BUILDING

(臺慶精密電子(昆山)有限公司 / TAI-TECH ADVANCED ELECTRONICS (KUN-SHAN) CO. LTD.)

(耀鑚科技股份有限公司 / YOSONIC TECHNOLOGY CO., LTD.)

(慶邦電子元器件 (泗洪) 有限公司 / TAIPAQ ELECTRONICS (SI-HONG) CO., LTD.)

桃園市楊梅區幼獅工業區幼四路1號 / NO. 1, YOU 4TH ROAD, YOUTH INDUSTRIAL DISTRICT, YANG-MEI, TAO-YUAN CITY, TAIWAN, R.O.C. (江蘇省昆山市篷朗昆嘉高科技工業區郭澤路 / GUO-ZE ROAD, KUNJIA HI-TECH INDUSTRIAL PARK, KUN-SHAN, JIANG-SU, CHINA) (桃園市中壢區中壢工業區長春六路15號 / NO. 15, CHANGCHUN 6TH RD., JHONGLI CITY, TAOYUAN COUNTY 320, TAIWAN) (江蘇省宿遷市泗洪縣經濟開發區金沙南路-高新技術產業園 / HIGH-TECH INDUSTRIAL DISTRICT, JINSHAJIANG ROAD, SIHONG COUNTY ECONOMIC, SUQIAN CITY, JIANGSU)

以下測試樣品係由申請廠商所提供及確認 (The following sample(s) was/were submitted and identified by/on behalf of the applicant as):

樣品名稱(Sample Description)

SMD POWER INDUCTOR

樣品型號(Style/Item No.)

HPC(YHC · DR) · MDC · FPC(YPC) · FWP(YWP) · SPC · AHP · UHP · DFP · DHP · TLPC ·

TLPH . TLI SERIES

收件日期(Sample Receiving Date)

2015/11/10

測試期間(Testing Period)

2015/11/10 TO 2015/11/16

測試結果(Test Results) :

請見下一頁 (Please refer to next pages).

Troy Chang Manage Signed for and on Deha SGS TAIWAN LTD Chemical Laboratory - Taipei

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Test Report

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日期(Date): 2015/11/16

頁數(Page): 2 of 15

西北臺慶科技股份有限公司 / TAI-TECH ADVANCED ELECTRONICS CO., LTD.

(臺慶精密電子(昆山)有限公司 / TAI-TECH ADVANCED ELECTRONICS (KUN-SHAN) CO. LTD.)

(耀鑽科技股份有限公司 / YOSONIC TECHNOLOGY CO., LTD.)

(慶邦電子元器件 (泗洪) 有限公司 / TAIPAQ ELECTRONICS (SI-HONG) CO., LTD.)

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測試結果(Test Results)

測試部位(PART NAME)No.1

整體混測 (MIXED ALL PARTS)

| 測試項目 (Test Items) | 單位 (Unit) | | | 結果 (Result) |
|---|--------------|--|-------|----------------|
| (Test Teems) | (onit) | (mo chody | (MDL) | No. 1 |
| 鎬 / Cadmium (Cd) | mg/kg | 參考IEC 62321-5: 2013方法, 以感應耦合 電漿原子發射光譜儀檢測. / With reference to IEC 62321-5: 2013 and performed by ICP-AES. | 2 | n. d. |
| 鉛 / Lead (Pb) | mg/kg | 參考IEC 62321-5: 2013方法, 以感應耦合 電漿原子發射光譜儀檢測. / With reference to IEC 62321-5: 2013 and performed by ICP-AES. | 2 | n. d. |
| 汞 / Mercury (Hg) | mg/kg | 參考IEC 62321-4: 2013方法, 以感應耦合 電漿原子發射光譜儀檢測. / With reference to IEC 62321-4: 2013 and performed by ICP-AES. | 2 | n. d. |
| 六價鉻 / Hexavalent Chromium Cr(VI) | mg/kg | 參考IEC 62321: 2008方法,以UV-VIS檢測. / With reference to IEC 62321: 2008 and performed by UV-VIS. | 2 | n. d. |
| 六溴環十二烷及所有主要被辨別出的異構物 / Hexabromocyclododecane (HBCDD) and all major diastereoisomers identified (α - HBCDD, β - HBCDD, γ - HBCDD) (CAS No.: 25637-99-4 and 3194-55-6 (134237-51-7, 134237-50-6, 134237-52-8)) | mg/kg | 參考IEC 62321: 2008方法,以氣相層析/質譜儀檢測. / With reference to IEC 62321: 2008 method. Analysis was performed by GC/MS. | 5 | n. d. |

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(桃園市中堰區中堰工業區長春六路15號 / NO. 15, CHANGCHUN 6TH RD., JHONGLI CITY, TAOYUAN COUNTY 320, TAIWAN)

(江蘇省宿邊市泗洪縣經濟開發區金沙南路-高新技術產業園 / HIGH-TECH INDUSTRIAL DISTRICT, JINSHAJIANG ROAD, SIHONG COUNTY ECONOMIC, SUQIAN CITY, JIANGSU)

| 測試項目 (Test Items) | 單位 (Unit) | 測試方法 (Method) | 方法偵測 極限值 | 結果 (Result) |
|---|--|--|-------------|----------------|
| (Test Ttems) | (onit) | (method) | (MDL) | No. 1 |
| 聚氯乙烯 / PVC | ** | 以紅外光譜分析及焰色法檢測. / Analysis was performed by FTIR and FLAME Test. | 122 | Negative |
| 多溴聯苯總和 / Sum of PBBs | mg/kg | 11 | 2 | n. d. |
| 一溴聯苯 / Monobromobiphenyl | mg/kg |] | 5 | n. d. |
| - 聯苯 / Tetrabromobiphenyl mg/kg |] [| 5 | n. d. | |
| 三溴聯苯 / Tribromobiphenyl | / Tribromobiphenyl mg/kg / Tetrabromobiphenyl mg/kg / Pentabromobiphenyl mg/kg | 5 | n. d. | |
| 四溴聯苯 / Tetrabromobiphenyl | | 5 | n. d. | |
| · 溴聯苯 / Pentabromobiphenyl mg/kg · 溴聯苯 / Hexabromobiphenyl mg/kg | mg/kg |] | 5 | n. d. |
| | 5 | n. d. | | |
| 七溴聯苯 / Heptabromobiphenyl | nenyl mg/kg | 5 | n. d. | |
| 八溴聯苯 / Octabromobiphenyl | mg/kg | - 参考IEC 62321-6: 2015方法, 以氣相層析/ 質譜儀檢測. / With reference to IEC - 62321-6: 2015 and performed by GC/MS. | 5 | n. d. |
| 九溴聯苯 / Nonabromobiphenyl | mg/kg | | 5 | n. d. |
| 臭聯苯 / Nonabromobiphenyl mg/kg 臭聯苯 / Decabromobiphenyl mg/kg | mg/kg | | 5 | n. d. |
| 多溴聯苯醚總和 / Sum of PBDEs | mg/kg | | | n. d. |
| 一溴聯苯醚 / Monobromodiphenyl ether | mg/kg | 0. 2013 and performed by 607 ms. | 5 | n. d. |
| 二溴聯苯醚 / Dibromodiphenyl ether | mg/kg |] [| 5 | n. d. |
| 三溴聯苯醚 / Tribromodiphenyl ether | mg/kg |] | 5 | n. d. |
| 四溴聯苯醚 / Tetrabromodiphenyl ether | mg/kg |] | 5 | n. d. |
| 五溴聯苯醚 / Pentabromodiphenyl ether | mg/kg | | 5 | n. d. |
| 溴聯苯醚 / Hexabromodiphenyl ether mg/kg 溴聯苯醚 / Heptabromodiphenyl ether mg/kg 溴聯苯醚 / Octabromodiphenyl ether mg/kg | mg/kg |] | 5 | n. d. |
| | mg/kg |] | 5 | n. d. |
| |], , [| 5 | n. d. | |
| 九溴聯苯醚 / Nonabromodiphenyl ether | mg/kg |] [| 5 | n. d. |
| 十溴聯苯醚 / Decabromodiphenyl ether | mg/kg |] | 5 | n. d. |

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Test Report

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(臺慶精密電子(昆山)有限公司 / TAI-TECH ADVANCED ELECTRONICS (KUN-SHAN) CO. LTD.)

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| 測試項目 (Test Items) | 單位 (Unit) | 測試方法 (Method) | 方法偵測 極限值 (MDL) | 結果 (Result) |
|--|--------------|---|----------------------|----------------|
| | | | | No. 1 |
| 绨 / Antimony (Sb) | mg/kg | 参考US EPA 3052方法,以感應耦合電漿原子發射光譜儀檢測. / With reference to US EPA Method 3052. Analysis was performed by ICP-AES. | 2 | n. d. |
| 鈹 / Beryllium (Be) | mg/kg | 参考US EPA 3052方法,以感應耦合電漿原 子發射光譜儀檢測. / With reference to US EPA Method 3052. Analysis was performed by ICP-AES. | 2 | n. d. |
| 全氟辛烷磺酸 / Perfluorooctane sulfonates (PFOS-Acid, Metal Salt, Amide) | mg/kg | 参考US EPA 3550C: 2007方法, 以液相層析 /質譜儀檢測. / With reference to US EPA 3550C: 2007. Analysis was performed by LC/MS. | 10 | n. d. |
| 全氟辛酸 / PFOA (CAS No.: 335-67-1) | mg/kg | 参考US EPA 3550C: 2007方法, 以液相層析 /質譜儀檢測. / With reference to US EPA 3550C: 2007. Analysis was performed by LC/MS. | 10 | n. d. |
| 鹵素 / Halogen | | | | |
| 鹵素(氟)/ Halogen-Fluorine (F) (CAS No.: 14762-94-8) | mg/kg | 参考BS EN 14582:2007, 以離子層析儀分析. / With reference to BS EN | 50 | n. d. |
| 鹵素(氯)/ Halogen-Chlorine (C1) (CAS No.: 22537-15-1) | mg/kg | | 50 | n. d. |
| 鹵素(溴)/ Halogen-Bromine (Br) (CAS No.: 10097-32-2) | mg/kg | 14582:2007. Analysis was performed by IC. | 50 | n. d. |
| 鹵素 (碘) / Halogen-Iodine (I) (CAS No.: 14362-44-8) | mg/kg | | 50 | n. d. |

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| 測試項目 (Test Items) | 單位 (Unit) | 測試方法 (Method) | 方法偵測 極限值 (MDL) | 結果 (Result) No.1 |
|--|--------------|--|----------------------|------------------------|
| 鄭苯二甲酸丁苯甲酯 / BBP (Butyl Benzyl phthalate) (CAS No.: 85-68-7) | mg/kg | 参考IEC 62321-8 (111/321/CD),以氣相層 析儀/質譜儀檢測之. / With reference to IEC 62321-8 (111/321/CD). Analysis was performed by GC/MS. | 50 | n. d. |
| 鄰苯二甲酸二丁酯 / DBP (Dibutyl phthalate) (CAS No.: 84-74-2) | mg/kg | | 50 | n. d. |
| 鄰苯二甲酸二 (2-乙基己基)酯 / DEHP (Di- (2-ethylhexyl) phthalate) (CAS No.: 117-81-7) | mg/kg | | 50 | n. d. |
| 鄰苯二甲酸二異丁酯 / DIBP (Di- isobutyl phthalate) (CAS No.: 84-69- 5) | mg/kg | | 50 | n. d. |
| 鄰苯二甲酸二異癸酯 / DIDP (Di- isodecyl phthalate) (CAS No.: 26761- 40-0; 68515-49-1) | mg/kg | | 50 | n. d. |
| 鄰苯二甲酸二異壬酯 / DINP (Di- isononyl phthalate) (CAS No.: 28553- 12-0; 68515-48-0) | mg/kg | | 50 | n. d. |
| 鄰苯二甲酸二正辛酯 / DNOP (Di-n-octyl phthalate) (CAS No.: 117-84-0) | mg/kg | | 50 | n. d. |
| 鄰苯二甲酸二正己酯 / DNHP (Di-n- hexyl phthalate) (CAS No.: 84-75-3) | mg/kg | | 50 | n. d. |

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備註(Note):

- 1. mg/kg = ppm : 0.1wt% = 1000ppm
- 2. n.d. = Not Detected (未檢出)
- 3. MDL = Method Detection Limit (方法偵測極限值)
- 4. "-" = Not Regulated (無規格值)
- 5. **= Qualitative analysis (No Unit) 定性分析(無單位)
- 6. Negative = Undetectable 陰性(未偵測到); Positive = Detectable 陽性(已偵測到)
- 7. 樣品的測試是基於申請人要求混合測試,報告中的混合測試結果不代表其中個別單一材質的含量. (The samples was/were analyzed on behalf of the applicant as mixing sample in one testing. The above results was/were only given as the informality value.)

PFOS參考資訊(Reference Information): 持久性有機污染物 POPs - (EU) 757/2010

PFOS濃度在物質或製備中不得超過0.001%(10ppm),在半成品、成品或零部件中不得超過0.1%(1000ppm),在紡織品或塗 層材料中不得超過1µg/m²。

(Outlawing PFOS as substances or preparations in concentrations above 0.001% (10ppm), in semi-finished products or articles or parts at a level above 0.1%(1000ppm), in textiles or other coated materials above $1\mu g/m^2$.)

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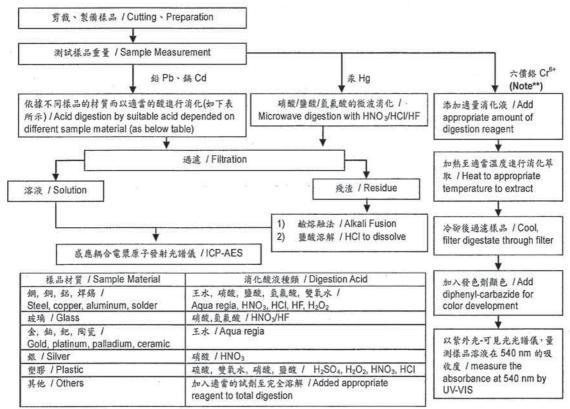
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- 根據以下的流程圖之條件,樣品已完全溶解。(六價絡測試方法除外) / These samples were dissolved totally by pre-conditioning method according to below flow chart. (Cr⁶⁺ test method excluded)
- 2) 测試人員:楊登偉 / Name of the person who made measurement: Climbgreat Yang
- 3) 测試負責人:張啟興 / Name of the person in charge of measurement: Troy Chang



Note** (For IEC 62321)

- (1) 針對非金屬材料加入鹼性消化液 · 加熱至 90~95℃ 萃取. / For non-metallic material, add alkaline digestion reagent and heat to 90~95℃.
- (2) 針對金屬材料加入純水,加熱至沸騰萃取. / For metallic material, add pure water and heat to boiling.

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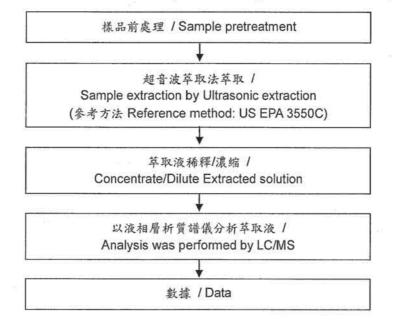
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全氟辛酸/全氟辛烷磺酸分析流程圖 / PFOA/PFOS analytical flow chart

- 測試人員: 翁賜彬 / Name of the person who made measurement: Roman Wong
- 測試負責人: 張啟興 / Name of the person in charge of measurement: Troy Chang



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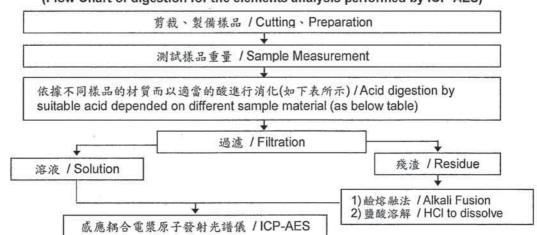
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- 根據以下的流程圖之條件,樣品已完全溶解。 / These samples were dissolved totally by pre-conditioning method according to below flow chart.
- 測試人員:楊登偉 / Name of the person who made measurement: Climbgreat Yang
- 測試負責人:張啟興 / Name of the person in charge of measurement: Troy Chang

元素以 ICP-AES 分析的消化流程圖 (Flow Chart of digestion for the elements analysis performed by ICP-AES)



| 鋼,銅,鋁,焊錫 / Steel, copper, aluminum, solder | 王水,硝酸,鹽酸,氫氟酸,雙氧水 / Aqua regia, HNO ₃ , HCI, HF, H ₂ O ₂ |
|---|--|
| 玻璃 / Glass | 硝酸,氫氟酸 / HNO ₃ /HF |
| 金,鉑,鉋,陶瓷 / Gold, platinum, palladium, ceramic | 王水 / Aqua regia |
| 銀 / Silver | 硝酸 / HNO ₃ |
| 塑膠 / Plastic | 硫酸,雙氧水,硝酸,鹽酸 / H ₂ SO ₄ , H ₂ O ₂ , HNO ₃ , HCI |
| 其他 / Others | 加入適當的試劑至完全溶解 / Added appropriate reagent to total digestion |

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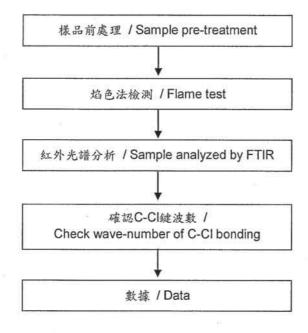
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聚氯乙烯物質判定分析流程圖 /

Analysis flow chart for determination of PVC in material

- 測試人員: 林建宇 / Name of the person who made measurement: Roy Lin
- 測試負責人: 張啟興 / Name of the person in charge of measurement: Troy Chang



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WEI AFORE EXHIBITE

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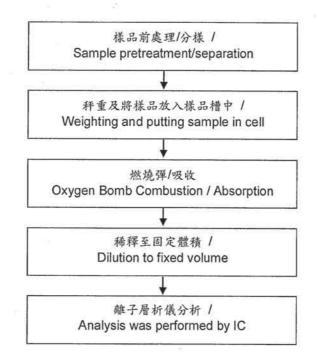
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鹵素分析流程圖 / Analytical flow chart of halogen content

- 測試人員: 陳恩臻 / Name of the person who made measurement. Rita Chen
- 測試負責人: 張啟興 / Name of the person in charge of measurement: Troy Chang



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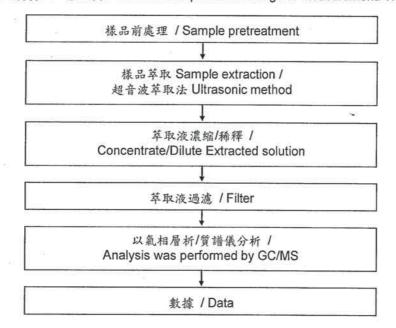
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六溴環十二烷分析流程圖 / HBCDD analytical flow chart

- 測試人員: 翁賜彬 / Name of the person who made measurement: Roman Wong
- 測試負責人:張啟興 / Name of the person in charge of measurement: Troy Chang



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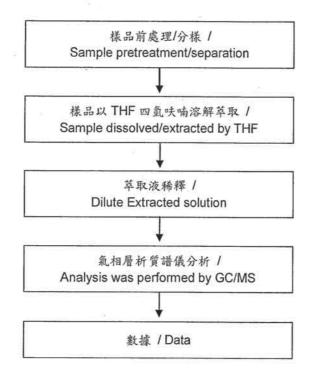
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可塑劑分析流程圖 / Analytical flow chart of phthalate content

- 測試人員: 徐毓明 / Name of the person who made measurement: Andy Shu
- 測試負責人: 張啟興 / Name of the person in charge of measurement: Troy Chang

【測試方法/Test method: IEC 62321-8】



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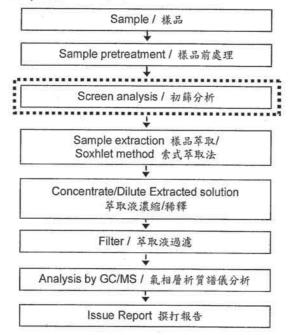
多溴聯苯/多溴聯苯醚分析流程圖 / PBB/PBDE analytical FLOW CHART

- 測試人員: 翁賜彬 / Name of the person who made measurement: Roman Wong
- 測試負責人: 張啟興 / Name of the person in charge of measurement: Troy Chang

初次測試程序 / First testing process -

選擇性篩檢程序 / Optional screen process *******

確認程序 / Confirmation process - · - · ▶



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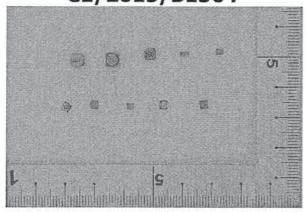
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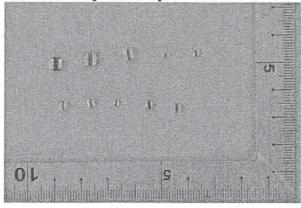
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* 照片中如有箭頭標示,則表示為實際檢測之樣品/部位. * (The tested sample / part is marked by an arrow if it's shown on the photo.)

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