

Gas Discharge Tube (GDT) Data Sheet

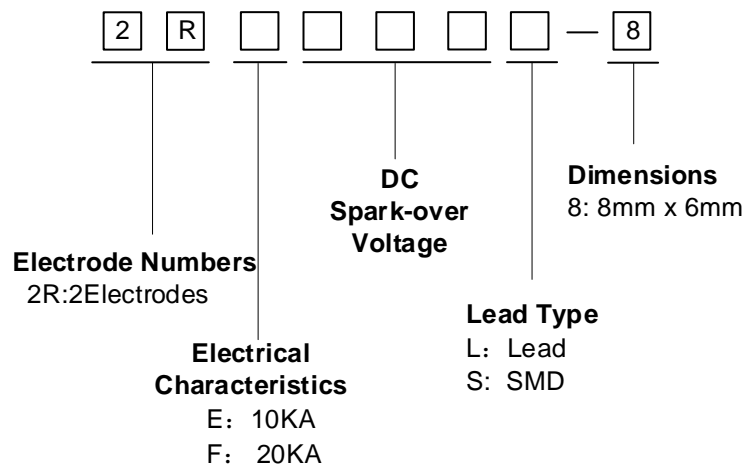
Features

- Provide ultra-fast response to surge voltage from slow-rising surge of 100V/s to rapid-rising surge of 1KV/μs
- Low capacitance ($\leq 1.5\text{pF}$)
- High holdover voltage
- Stable breakdown voltage
- Large absorbing transient current capability
- Surface mounted gas arrester
- Micro-Gap Design
- Operating and Storage Temperature : $-40^{\circ}\text{C} \sim +125^{\circ}\text{C}$
- Meets MSL Level 1, per J-STD-020

Applications

- Telephone Interface, Line cards
- Data communication equipment
- Line test equipment
- Repeaters, Modems

Part Number Code



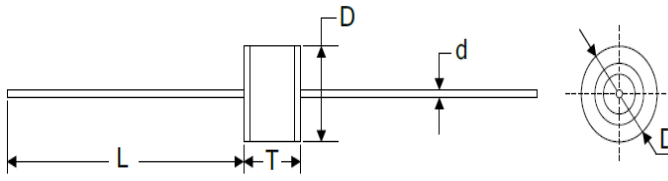
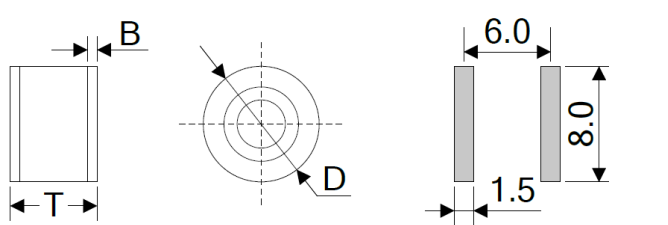
Electrical Characteristics

Part Number		DC Spark-over Voltage	Maximum Impulse Spark-over Voltage	Impulse Life Test	Minimum Insulation Resistance		Maximum Capacitance	Nominal Impulse Discharge Current	Alternating Discharge Current	Device Marking Code
					Test Voltage	(GΩ)				
(v)	(v)	(times)		(pF)	(KA)	(A)				
2RE075L-8	2RE075S-8	75±20%	600	500	25	1	1.5	10	10	2RE075-8
2RE090L-8	2RE090S-8	90±20%	600	500	50	1	1.5	10	10	2RE090-8
2RE120L-8	2RE120S-8	120±20%	600	500	50	1	1.5	10	10	2RE120-8
2RE150L-8	2RE150S-8	150±20%	700	500	100	1	1.5	10	10	2RE150-8
2RE230L-8	2RE230S-8	230±20%	700	500	100	1	1.5	10	10	2RE230-8
2RE250L-8	2RE250S-8	250±20%	800	500	100	1	1.5	10	10	2RE250-8
2RE300L-8	2RE300S-8	300±20%	900	500	100	1	1.5	10	10	2RE300-8
2RE350L-8	2RE350S-8	350±20%	900	500	100	1	1.5	10	10	2RE350-8
2RE400L-8	2RE400S-8	400±20%	1000	500	100	1	1.5	10	10	2RE400-8
2RE470L-8	2RE470S-8	470±20%	1100	500	250	1	1.5	10	10	2RE470-8
2RE600L-8	2RE600S-8	600±20%	1300	500	250	1	1.5	10	10	2RE600-8
2RE800L-8	2RE800S-8	800±20%	1500	500	250	1	1.5	10	10	2RE800-8

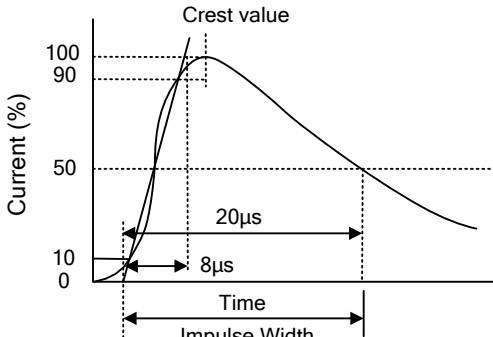
Electrical Characteristics

Part Number		DC Spark-over Voltage	Maximum Impulse Spark-over Voltage	Impulse Life Test	Minimum Insulation Resistance		Maximum Capacitance	Nominal Impulse Discharge Current	Alternating Discharge Current	Device Marking Code
					Test Voltage	(GΩ)				
(v)	(v)	(times)		(pF)	(KA)	(A)				
2RF075L-8	2RF075S-8	75±20%	600	500	25	1	1.5	20	20	2RF075-8
2RF090L-8	2RF090S-8	90±20%	600	500	50	1	1.5	20	20	2RF090-8
2RF120L-8	2RF120S-8	120±20%	600	500	50	1	1.5	20	20	2RF120-8
2RF150L-8	2RF150S-8	150±20%	700	500	100	1	1.5	20	20	2RF150-8
2RF230L-8	2RF230S-8	230±20%	700	500	100	1	1.5	20	20	2RF230-8
2RF250L-8	2RF250S-8	250±20%	800	500	100	1	1.5	20	20	2RF250-8
2RF300L-8	2RF300S-8	300±20%	900	500	100	1	1.5	20	20	2RF300-8
2RF350L-8	2RF350S-8	350±20%	900	500	100	1	1.5	20	20	2RF350-8
2RF400L-8	2RF400S-8	400±20%	1000	500	100	1	1.5	20	20	2RF400-8
2RF470L-8	2RF470S-8	470±20%	1100	500	250	1	1.5	20	20	2RF470-8
2RF600L-8	2RF600S-8	600±20%	1300	500	250	1	1.5	20	20	2RF600-8
2RF800L-8	2RF800S-8	800±20%	1500	500	250	1	1.5	20	20	2RF800-8

Dimensions

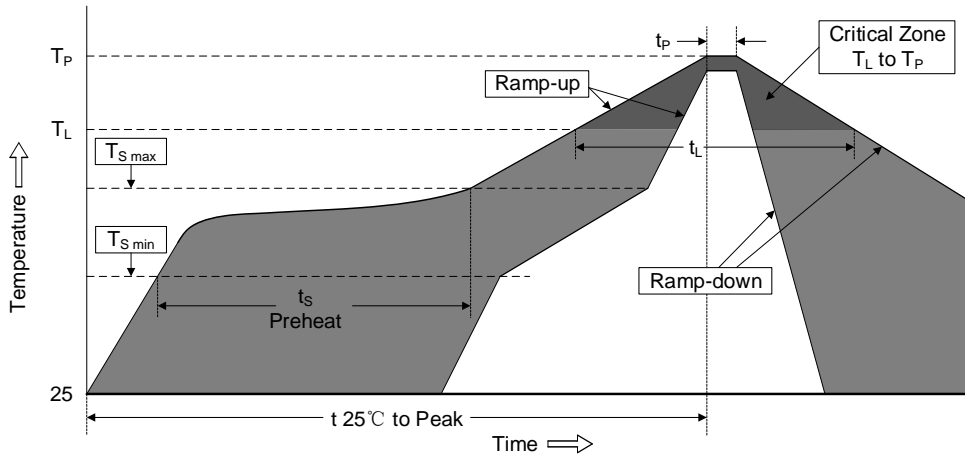
L Type		Symbol	Dimension (mm)
		D	8.00±0.50
		T	6.00±0.50
		d	0.80±0.10
		L	30 max.
		S Type	
		T	6.00±0.50
		B	0.50±0.10

Electrical Ratings

Items	Test Condition/Description	Requirement
DC spark-over voltage	The voltage is measured with voltage ramp $dv/dt=100V/s$.	To meet the Specified value
Maximum Impulse Spark-over Voltage	The maximum impulse spark-over voltage is measured with voltage ramp $dv/dt=1000V/\mu s$.	
Insulation Resistance	The resistance of gas tube shall be measured between two electrodes.	
Capacitance	The capacitance of gas tube shall be measured between two electrodes. Test frequency: 1MHz	
Impulse Discharge Current	Maximum 8/20 μs surge current that can be applied between two electrodes, 5 positive and 5 negative surges, with 3 minutes interval time, without causing the DC spark-over voltage to change more than 25% from its initial value. 	
Alternating Discharge Current	Rated RMS value of AC current at 50Hz, 1 sec. for 10 times with interval time 3 min. DC spark-over voltage shall not change more than $\pm 25\%$ from its initial value. $IR > 10^8$ ohms (-20%, +30% for 70~90V).	

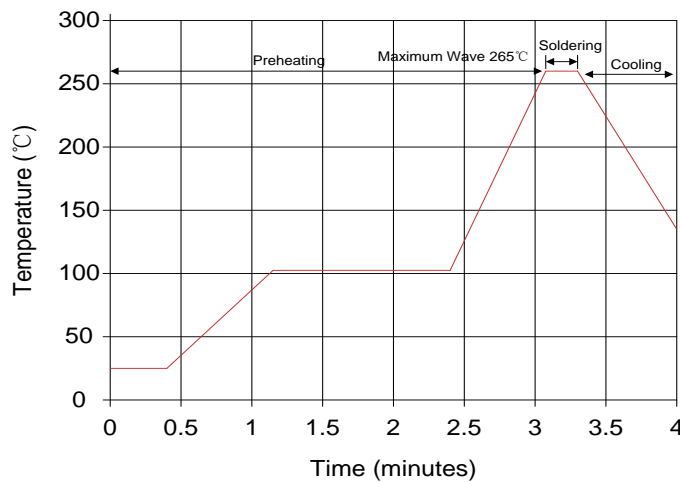
Soldering Recommendation

Reflow Soldering



Profile Feature	Pb-Free Assembly
Average ramp-up rate (T_L to T_P)	3°C/second max.
Preheat	
-Temperature Min ($T_{S\ min}$)	150°C
-Temperature Max ($T_{S\ max}$)	200°C
-Time (min to max)(t_s)	60-180 seconds
$T_{S\ max}$ to T_L	
-Ramp-up Rate	3°C/second max.
Time maintained above:	
-Temperature (T_L)	217°C
-Time (t_L)	60-150 seconds
Peak Temperature (T_P)	260°C
Time within 5°C of actual Peak Temperature (t_p)	20-40 seconds
Ramp-down Rate	6°C/second max.
Time 25°C to Peak Temperature	8 minutes max.

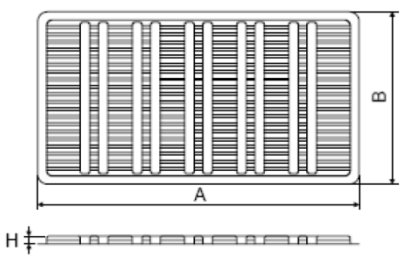
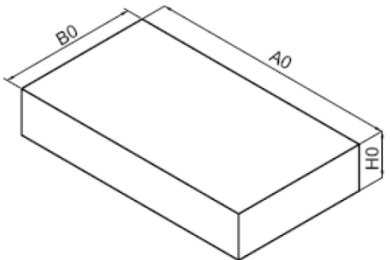
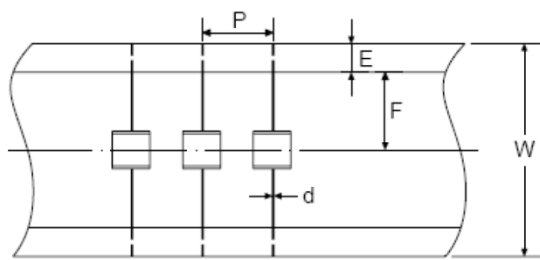
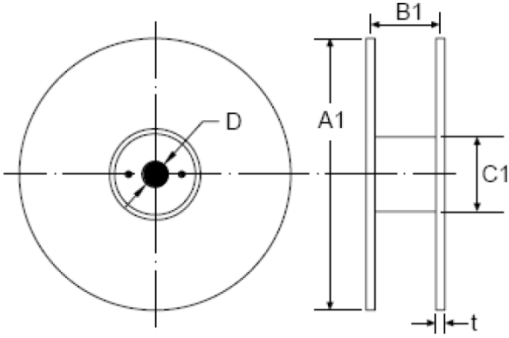
Wave Soldering



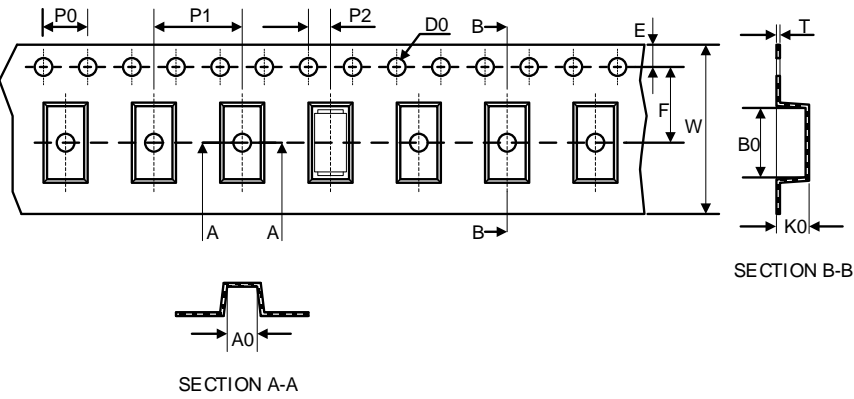
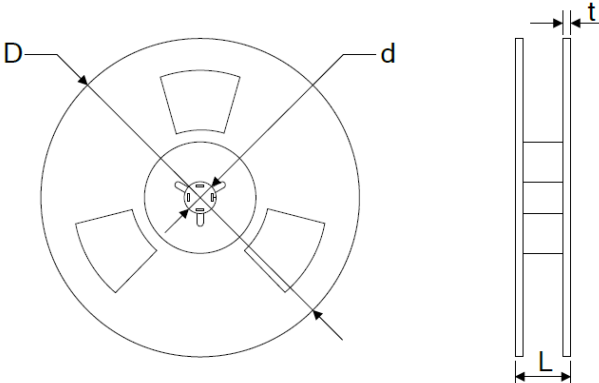
Item	Conditions
Peak Temperature	265°C
Dipping Time	10 seconds(max.)
Soldering	1 time

Packaging

Axial Packing

Skinning packing		Symbol	Dimension (mm)
		A	265 ± 5.0
		B	146 ± 5.0
		H	8.5 ± 0.5
		Quantity: 100pcs	
Inner box 		A0	270 ± 2.0
		B0	150 ± 2.0
		H0	50 ± 2.0
		Quantity: 500pcs	
Tape 		P	10.0 ± 0.5
		W	65.0 ± 1.0
		E	6.0 ± 0.5
		F	26.5 ± 0.5
		d	0.8 ± 0.1
Reel 		A1	330.0 ± 2.0
		B1	70.0 ± 2.0
		C1	82.0 ± 2.0
		D	25.0 ± 0.5
		t	2.0 ± 0.2
		Quantity: 500pcs	

SMD packing

Tape		Symbol	Dimension (mm)		
		W	16.00±0.20		
		P0	4.00±0.10		
		P1	12.00±0.20		
		P2	2.00±0.10		
		D0	Φ1.55±0.05		
		E	1.75±0.10		
		F	7.50±0.10		
		A0	8.20±0.1		
		B0	7.50±0.1		
		K0	8.50±0.1		
		T	0.50±0.1		
				D	330.0±2.0
				d	13.0±0.5
L	20.0±2.0				
t	2.0±0.2				
Quantity: 500PCS					