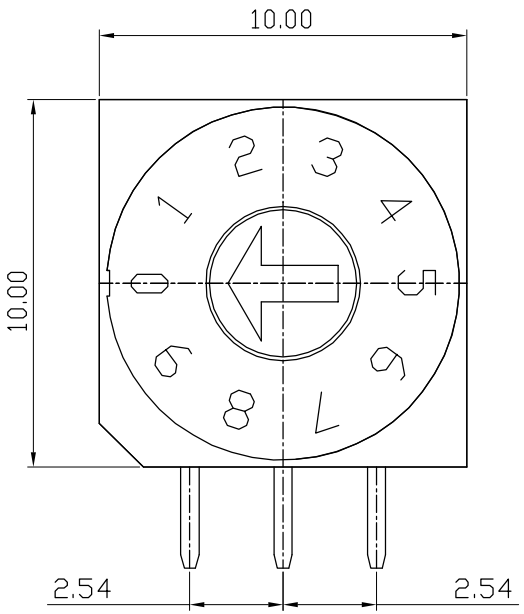
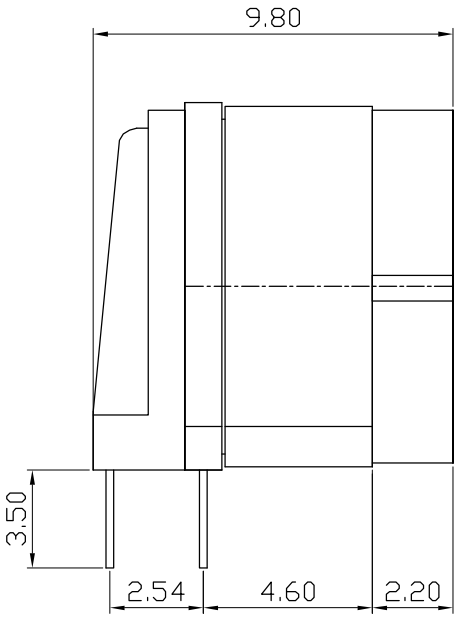
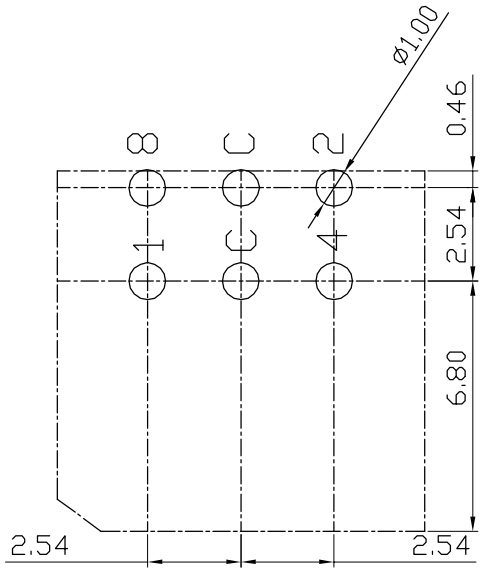
MARK	DATE	REMARKS
⚠1		
⚠2		





SPECIFICATION

1. Rating : 150mA, 24V DC (Switching)
   200mA, 24V DC (None-Switching)
2. Contact Resistance : 80mΩ Max
3. Insulation Resistance : 100MΩ Min
4. Operating Force : 700gf Max
5. Life cycle : 10,000 steps

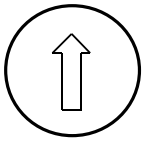


P.C.B DIMENSION

		Real Code				
		C	1	2	4	8
10 Position	0	●				
	1	●	●			
	2	●		●		
	3	●	●	●		
	4	●			●	
	5	●	●		●	
	6	●		●	●	
	7	●	●	●	●	
16 Position	8	●				●
	9	●	●			●
	A	●		●		●
	B	●	●	●		●
	C	●			●	●
	D	●	●		●	●
	E	●		●	●	●
	F	●	●	●	●	●

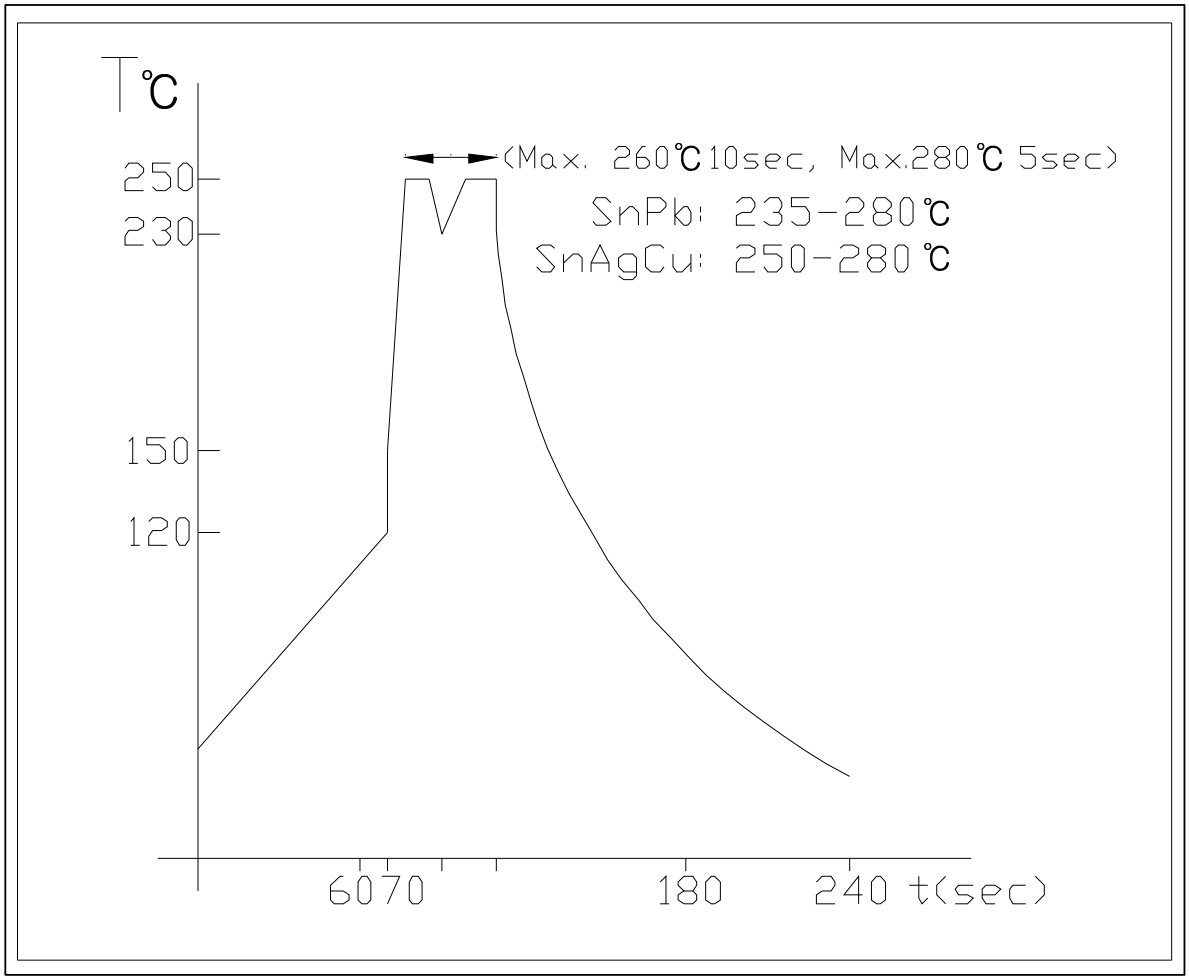
APPD	CHKD	D'SGD	TITLE. ROTARY DIP SWITCH	
K.L LEE	J.P ROH	H.S LEE	MODEL NO. TDR-10H1	REV C
			SUNGMUN ELECTRONICS CO., LTD.	

1. Style:
   This specification describes "Rotary Switch"mainly used as signal switch of electric devices with the general requirements of mechanical and electrical characteristics.
   1.1 Operating / Storage Temperature Range : -40℃ ~ +85℃
2. Current Range:
   2.1 None-Switching : 200mA, 24V
   2.2 Switching : 150mA, 24V
3. Type of Actuation : Rotating
4. Test Sequence :

	ITEM	DESCRIPTION	TEST CONDITIONS	REQUIREMENTS
ELECTRIC PERFORMANCE	1	Visual Examination	By visual examination check without any out pressure & testing.	There shall be no defects that affect the serviceability of the product
	2	Contact Resistance	① To be measured between the two terminals associated with each switch pole ② Measurements shall be made with a 1kHz shall current contact resistance meter	80mΩ max
	3	Insulation Resistance	250V DC, 1minute ±5seconds	100MΩ min
	4	Dielectric withstanding Voltage	250V AC(50Hz or 60Hz)shall be applied between all the adjacent terminal and between the terminal and the frame For 1 minute	There shall be no breakdown or flash over
MACHIN	5	Operation Force	Applied in the direction of operation 	700gf/cm. max

PERFORMANCE	6	Operation Life	Measurements shall be made following the test set forth below: 1)150mA, 42V DC resistive load 2)Rate of operation: 15~20 cycles/ minute 3)Step of operation: 10,000 steps	1)As shown in item 3,4 2)Contact Resistance: 200mΩ max 3)Final-after test
WEATHER PROOF	7	Resistance Low Temperature	Following the test set forth below the sample shall be left in normal temperature and humidity conditions for an hour before measurements are made: 1)Temperature: -40℃ ±3℃ 2)Time: 96 hours	As shown in item 2~5
	8	Resistance High Temperature	Following the test set forth below the sample shall be left in normal temperature and humidity conditions for an hour before measurements are made: 1)Temperature: 85℃ ±2℃ 2)Time: 96 hours	1)As shown in item 3~5 2)Contact Resistance: 200mΩ max
	9	Resistance Humidity	Following the test set forth below the sample shall be left in normal temperature and humidity conditions for an hour before measurements are made: 1)Temperature: 40℃ ±2℃ 2)Relative humidity: 90~95% 3)Time: 96 hours	1)As shown in item 4 2)Contact Resistance: 200mΩ max 3)Insulation Resistance: 10MΩ min

5. Wave Soldering Conditions:



6. manual Soldering

: Max. 350℃ Max. 3sec

7. This item is "ROHS" Compliant

8. Part List

NO	PART NAME	Q'TY	MATERIALS	TREATMENT	REMARK
1	COVER	1	PA66		Print:Black
2	BASE	1			
3	ACTUATOR	1	POM		
4	CONTACT & TERMINAL	1	PHOSPHOR BRONZE	CONTACT AND TERMINAL PLATING: GOLD PLATING OVER NICKEL	Au0.07 μm Min Ni0.1 μm Min
5	PCB	1	EPOXY	PLATING: GOLD PLATING	Au0.05 μm Min
6	O-Ring	1	SILICONE		