規格承認書

PECIFICATION FOR APPROVAL

	客 戶							
	CUSTOMER	:	立创					
	項目	_						
	ITEM	:	贴片式电磁无源蜂鸣器	:(外部驱	动)			
	型號	-						
	TYPE	:	GSC5030YA-12R400	00				
	描述	•						
	DESCRIPTION	:	L5.0 x W5.0 x H3.0 MM	4000Hz	3.6V	12 Ω	≥73DB	正发音 LCP
材质								
	客戶料號							
	CUSTOMER NO	. :						
	規格書號							
	SPECIFICATION	N	O. :					
	版本							
	EDITION NO.	:	V1.1					
	日 期							
	DATE	:	2019-12-26					

客戶承認

CUSTOMER CONFIRM AND SIGN

檢查	審核	承認
TESTED BY	CHECKED BY	APPROVED BY

東莞市赢海電子有限公司

DONGUAN INGHAI ELECTRONICS CO.,LTD

			-)
製作		審查	確認
	ISSUED BY	CHECKED BY	APPROVED BY
	周明	李林	

網址: HTTP://WWW.INGHAI.COM

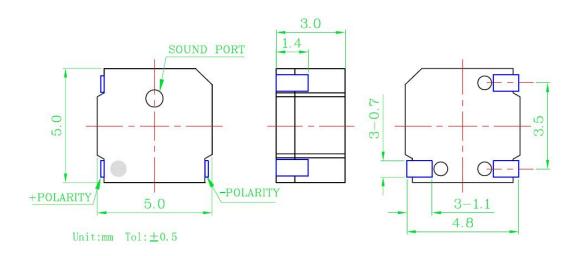
A. SCOPE

This specification applies SMD piezoelectric buzzer, GSC5030YA-12R4000

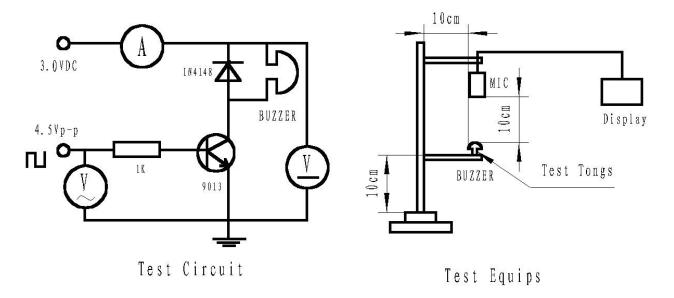
B. SPECIFICATION

No.	Item	Unit	Specification	Condition
1	Oscillation Frequency	Hz	4000	Vo-p=1/2duty , square wave
2	Operating Voltage	Vo-p	2 ~ 4.5 Vo-p	
3	Rated Voltage	Vo-p	3.6 Vo-p	
4	Current Consumption	mA	Max.100mA	
5	Sound Pressure Level	dB	Min. 73dB	At Rated Voltage at 10cm
6	Coil Resistance	Ω	12±3	
7	Operating Temperature	$^{\circ}\!\mathbb{C}$	-20 ~ +80	
8	Storage Temperature	$^{\circ}\!\mathbb{C}$	-40 ~ +85	
9	Dimension	mm	5.0 x 5.0 x H3	See appearance drawing
10	Weight (MAX)	gram	0.5	
Environmental Protection Regulation			RoHS	

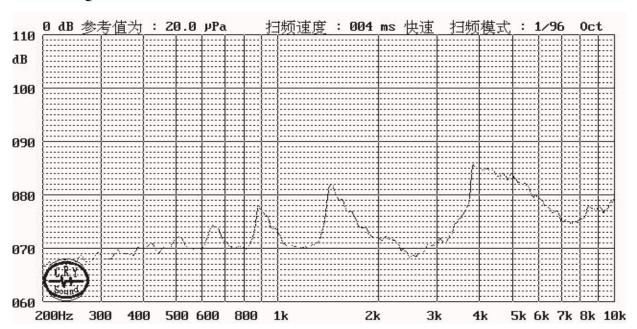
C. APPEARANCE DRAWING Tol: ± 0.3 Unit: mm



D: TEST METHOD:



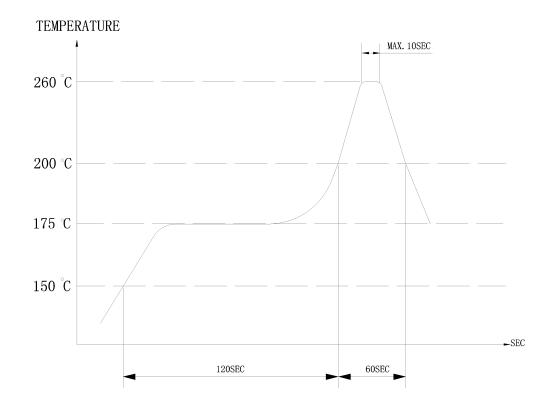
E: FREQUENCY RESPONSE:



F. Soldering Condition

(1)Recommendable reflow soldering condition is as follows (Reflow soldering is twice)

Note:It is requested that reflow soldering should be executed after heat of product goes down to normal.



Heat resistant line
(Used when heat resistant reliability test is performed)
(2)Manual soldering
Manual soldering temperature 350 °C within 5 sec.

G: Reliability Test

After any following tests the part shall meet specifications without any degradation in appearance and performance except SPL. SPL shall not deviate more than -10 dB from the initial value

1. Ordinary Temperature Life Test

The part shall be subjected to 96 hours at $25\pm10^{\circ}$ C. Input rated voltage Resonant frequency, 1/2 duty Square wave.

2. High Temperature Test

The part shall be capable of with standing a storage temperature of $+85^{\circ}$ °C for 96 hours.

3. Low Temperature Test

The part shall be capable of with standing a storage temperature of -30℃ for 96 hours.

4. Humidity Test

Temperature:+40 $^{\circ}$ C \pm 3 $^{\circ}$ C Relative Humidity:90% \sim 95% Duration: 48 hours and expose to room temperature for 6 hours

5. Temperature Shock Test

Temperature:70°C /1hour \rightarrow 25°C/3hours \rightarrow -30°C/1hour \rightarrow 25°C/3hours (1cycle) Total cycle: 10 cycles

6. Drop Test

Standard Packaging From 120mm(Drop on hard wood or board of 5cm thick, three sides, six plain.)

7. Vibration Test

Vibration:1000cycles /min. Amplitude:1.5mm, Duration: 1 hour in each 3 axes

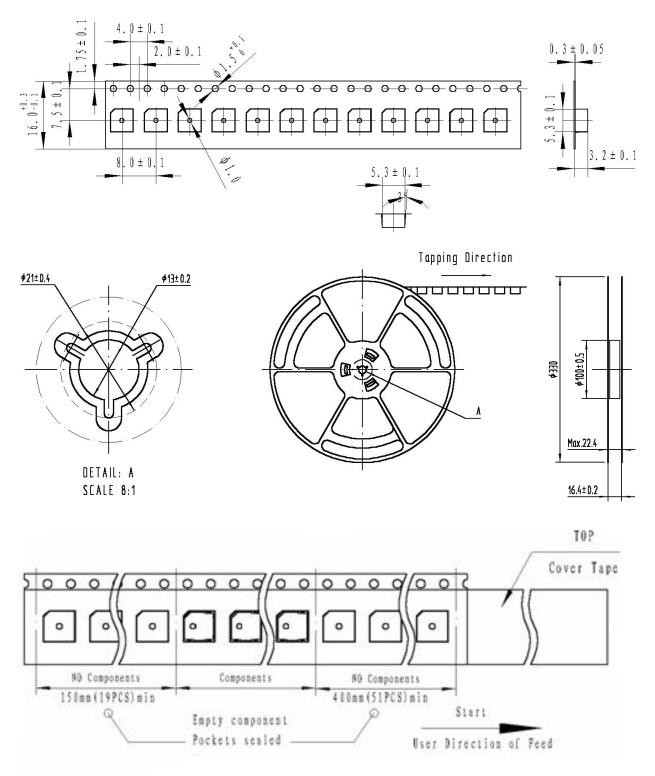
Measuring condition

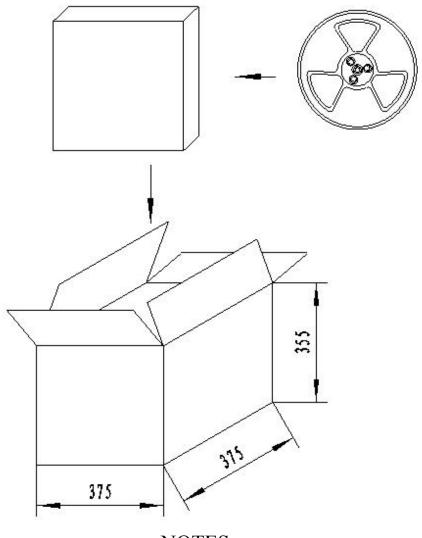
Part shall be measured under a condition (Temperature: $5\sim35^{\circ}$ C, Humidity: $45\%\sim85\%$ R.H., Atmospheric pressure: $860\sim1060$ hPa) unless the standard condition (Temperature: $25\pm3^{\circ}$ C, Humidity: $60\pm10\%$ R.H. Atmospheric pressure: $860\sim1060$ hPa) is regulated to measure.

Note:

As this product is not protected from foreign material entering, please make sure that any foreign materials (e.g. magnetic powder, washing solvent, flux, corrosive gas) do not enter this product in your production processes. The functional degradation (e.g. SPL down) may occur if foreign material enter it.

H:PACKING:





NOTES:

- 1.2500 PCS per box
- 2. 10 boxes / carton 25000 PCS
- 3. 4 boxes / carton 10000 PCS
- 4.产品保质期:真空包装保证 12 个月