

# Metal Composite Power Inductor Specification Sheet



# CIGW201610GHR47MLE (2016 / EIA 0806)

### APPLICATION

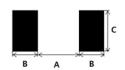
Smart phones, Tablet, Wearable devices, Power converter modules, etc.



### FEATURES

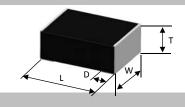
Small power inductor for mobile devices
Low DCR structure and high efficiency inductor for power circuits.
Monolithic structure for high reliability
Free of all RoHS-regulated substances
Halogen free

### RECOMMENDED LAND PATTERN



	Unit : mm
TYPE	2016
Α	0.8
В	0.8
С	1.8

### DIMENSION



TYPE	Dimension [mm]						
IIFL	L W		T	D			
2016	2.0±0.2	1.6±0.2	1.0 max	0.5±0.2			

# **DESCRIPTION**

Part no.	Size	Thickness	Inductance	Inductance tolerance	DC Resistance [mΩ]		Rated DC Current (Isat) [A]		Rated DC Current (Irms) [A]	
	[inch/mm] [mm] (max) [u	[uH] (%)	Max.	Тур.	Max.	Тур.	Max.	Тур.		
CIGW201610GHR47MLE	0806/2016	1.0	0.47	±20	32	26	5.1	5.5	3.6	4.2

- \* Inductance : Measured with a LCR meter 4991A(Agilent) or equivalent (Test Freq. 1MHz, Level 0.1V)
- \* DC Resistance : Measured with a Resistance HP4338B or equivalent
- \* Maximum allowable DC current : Value defined when DC current flows and the initial value of inductance has decreased by 30% or

when current flows and temperature has risen to 40°C whichever is smaller. (Reference: ambient temperature is 25°C±10)

(Isat): Allowable current in DC saturation: The DC saturation allowable current value is specified when the decrease of

the initial inductance value at 30% (Reference: ambient temperature is  $25 \mbox{C} \pm 10$ )

(Irms): Allowable current of temperature rise: The temperature rise allowable current value is specified when temperature of

the inductor is raised 40°C by DC current. (Reference: ambient temperature is 25°C±10)

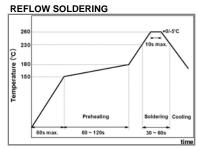
- \* Absolute maximum voltage : Rated Voltage 20V.
- \* Operating temperature range : -40 to +125°C (Including self-temperature rise)

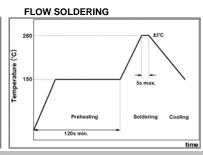
# PRODUCT IDENTIFICATION

<u>CIG</u>	<u>W</u>	<u> 2016</u>	<u>10</u>	<u>GH</u>	<u>R47</u>	<u>M</u>	<u>L</u>	<u>E</u>
(1)	(2)	(3)	(4)	(5)	(6)	<del>(7)</del>	(8)	(9)

- (1) Power Inductor
- (3) Dimension (2016: 2.0mm ×1.6 mm)
- (5) Remark (Characterization Code)
- (7) Tolerance (M:±20%)
- (8) Internal Code
- (9) Packaging (C:paper tape, E:embossed tape)
- (2) Type (W: Metal Composite Wire Wound Type)
- (4) Thickness (10: 1.0mm)
- (6) Inductance (R47: 0.47 uH)

# RECOMMENDED SOLDERING CONDITION





IRON SOLDERING			
Temperature of	280°C max.		
Soldering Iron Tip	200 Ciliax.		
Preheating	150℃ min.		
Temperature	130 CIIIII.		
Temperature	ΔT≤130℃		
Differential	Δ1 ≤130 C		
Soldering Time	3sec max.		
Wattage	50W max.		

# PACKAGING

Packaging Style	Quantity(pcs/reel)
Embossed Taping	3000 pcs

Item	Specified Value	Test Condition		
Solderability	More than 90% of terminal electrode should be soldered newly.	After being dipped in flux for 4±1 seconds, and preheated at $150 \sim 180  ^{\circ}\!$		
Resistance to Soldering	No mechanical damage. Remaining terminal Electrode: 75% min. Inductance change to be within ±20% to the initial.	After being dipped in flux for $4\pm1$ seconds, and preheated at $150\sim180^{\circ}\mathrm{C}$ for $2\sim3$ min, the specimen shall be immersed in solder at $260\pm5^{\circ}\mathrm{C}$ for $10\pm0.5$ seconds.		
Thermal Shock (Temperature Cycle test)	No mechanical damage Inductance change to be within ±20% to the initial.	Repeat 100 cycles under the following conditions. -40±3°C for 30 min → 85±3°C for 30 min		
High Temp. Humidity Resistance Test	No mechanical damage Inductance change to be within ±20% to the initial	85±2°C, 85%RH, for 500±12 hours.  Measure the test items after leaving at normal temperature and humidity for 24 hours.		
Low Temperature Test	No mechanical damage Inductance change to be within ±20% to the initial.	Solder the sample on PCB. Exposure at -55±2°C for 500±12 hours.  Measure the test items after leaving at normal temperature and humidity for 24hours.		
High Temperature Test	No mechanical damage Inductance change to be within ±20% to the initial.	Solder the sample on PCB. Exposure at 125±2°C for 500±12 hours.  Measure the test items after leaving at normal temperature and humidity for 24hours.		
High Temp. Humidity Resistance Loading Test	No mechanical damage Inductance change to be within ±20% to the initial	85±2°C, 85%RH, Rated Current for 500±12 hours.  Measure the test items after leaving at normal temperature and humidity for 24 hours.		
High Temperature Loading Test	No mechanical damage Inductance change to be within ±20% to the initial	85±2°C, Rated Current for 500±12 hours.  Measure the test items after leaving at normal temperature and humidity for 24 hours.		
Reflow Test	No mechanical damage Inductance change to be within ±20% to the initial	Peak 260±5℃, 3 times		
Vibration Test	No mechanical damage Inductance change to be within ±20% to the initial.	Solder the sample on PCB. Vibrate as apply 10~55Hz, 1.5mm amplitude for 2 hours in each of three(X,Y,Z) axis (total 6 hours).		
	No mechanical damage	Bending Limit; 2mm Test Speed; 1.0mm/sec. Keep the test board at the limit point in 5 sec. PCB thickness: 1.6mm		
Bending Test	45	20 Unit :mm  R340  45		
	No indication of peeling shall occur on the terminal electrode.	W(kgf) TIME(sec)		
Terminal Adhesion Test		0.5 10±1		
Drop Test	No mechanical damage Inductance change to be within ±20% to the initial.	Random Free Fall test on concrete plate. 1 meter, 10 drops		



# **Metal Composite Power Inductor**

# **Data Sheet**



# 1. Model: CIGW201610GHR47MLE

# 2. Description

Part no.	Size Thickness [mm] (max)	Thickness	Inductance	Inductance tolerance	DC Resista	ance [mΩ]	Rated DC C	Current (Isat)	Rated DC C	Current (Irms) A]
Part no.		[uH]	(%)	Max.	Тур.	Max.	Тур.	Max.	Тур.	
CIGW201610GHR47MLE	0806/2016	1.0	0.47	±20	32	26	5.1	5.5	3.6	4.2

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when current flows and temperature has risen to 40℃ whichever is smaller. (Reference: ambient temperature is 25℃±10)

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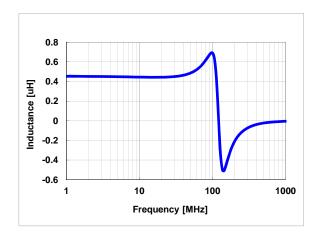
(Irms) : Allowable current of temperature rise : The temperature rise allowable current value is specified when temperature of

the inductor is raised 40 ℃ by DC current. (Reference: ambient temperature is 25℃±10)

### 3. Characteristics data

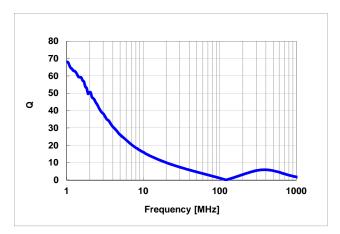
# 1) Frequency characteristics (Ls)

Agilent E4294A +E4991A , 1MHz to 1,000MHz

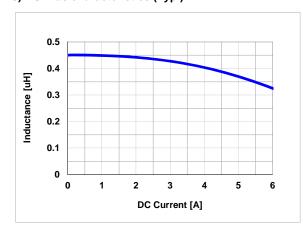


# 2) Frequency characteristics (Q)

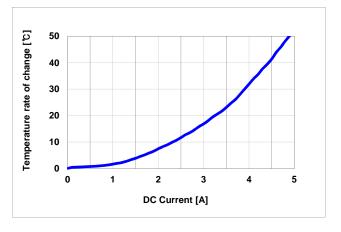
Agilent E4294A +E4991A , 1MHz to 1,000MHz



# 3) DC Bias characteristics (Typ.)



# 4)Temperature characteristics (Typ.)





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<sup>\*</sup> Absolute maximum voltage: Rated Voltage 20V.

<sup>\*</sup> Operating temperature range : -40 to +125°C (Including self-temperature rise)